

POWER TOOLS & MACHINE TOOLS

GENERAL CATALOG















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Nitto Kohki has made every effort in developing "Environmental Improvement Plans" through the implementation of ISO14001, to execute environmentally conscious business activities on a company-wide basis. As a part of our ongoing commitment to the environment, we are also committed to reduce and/or exclude restricted chemical substances from our products as designated by RoHS directives, laws and regulations of chemical substances.

Check out our video gallery to see our products at work.







You can also view this on your smartphone or tablet.

YouTube

High-End Features of ATRA ACE Drilling Machines

High-End Features of ATRA ACE Drilling Machines Enhance Your Productivity and Safety

Ref. No.	Features	QA-4000	QA-6500	WA-3500	WA-5000	W0J-3200	A0-5575A	L0-3550	CLA-2720	ARA-100A
1	Auto-feed					_	_	_	_	_
2	Slow Start Mechanism	•	•	•	•	_	_	_	_	_
3	Step Feed		•	_	_	_	_	_	_	_
4	Variable Automatic Feed		•	•		_	_	_	_	_
5	Load Sensor		•	•		_	_	_	_	_
6	Magnet Open-circuit Sensor		•	•		•	•		•	•
7	Fail-safe Restart		•	•		•	•		•	•
8	Built-in Motion Sensor		•	•		_	•	_	•	•
9	Overload Stop		•	•		•	•		•	•
10	Cycle Stop		•	•	•	_	_	_	_	_
11	Unique Battery Conservation	_	_	_	_	_	_	_	•	_
12	One-touch Cutter Replacement		•	•		•	•	•	•	•

- 1. Automatic control & feed are activated by simply pushing the feed handle to engage the clutch.
- 2. The feed speed is reduced for the first few seconds after boring begins to ensure a smooth cut through the mill scale.
- 3. When the cutter has become dull or it cuts through difficult materials, the load sensor will automatically activate the Step Feed Program to help penetrate material. When working on deep holes or large diameter holes, the Step Program will also help to reduce swarf build up around the cutter as the waste material will break off with each Step cycle.
- 4. The feed speed is continuously monitored and updated proportionally to the load on the cutter.
- 5. QA-4000/QA-6500: The sensing system responds to driling forces on the cutter for the optimum cutting condition.

WA-3500/ WA-5000: The dual sensing system responds to both drilling and feeding forces on the cutter for the optimum cutting condition.

- 6. The drill will not start until the magnetic field is active.
- 7. QA-4000/QA-6500/WA-3500/WA-5000/WOJ-3200/AO-5575A/LO-3550/ARA-100A: The drill will not re-start even if power is re-supplied after accidental shutdown. Drilling can only be continued after turning on the drill switch.

CLA-2720: If the battery pack is replaced/removed whilst both the magnet and the drill motor switch are in the on position, the drill will not operate until both switches are reset.

8. QA-4000/QA-6500/WA-3500/WA-5000: If any lateral movement or excess vibration is detected, both the drill and the feed motor stop.

A0-5575A/CLA-2720/ARA-100A: If any lateral movement or excess vibration is detected, the drill motor stops.

9. QA-4000/QA-6500/WA-3500/WA-5000: When an excessive load is applied to the cutter, both the drill and the feed motor will stop automatically.

WOJ-3200/A0-5575A/L0-3550/CLA-2720/ARA-100A: When an excessive load is applied to the cutter, the drill motor will stop automatically.

10. QA-4000/QA-6500: After the cut has finished, a detector responds to the reduction in load, the drill retracts quickly and then both the drill and feed motor automatically stop.

WA-3500/WA-5000: After the cut has finished, a detector responds to the reduction in load and both the drill and the feed motor automatically stop.

- 11. While the drill motor is running, if no load is applied within 10 seconds, the drill will stop automatically to save the battery.
- 12. Replacement is quick and easy with our unique push fit self-centering cutter system.

ARA-100A: Optional one-touch type Holder required.

ATRA ACE Specifications









CLA-2720

LO-3550

WA-3500

WA-5000

Specifications											100		
	Mc	odel		CLA-2	720	L0-3550	WA-	3500		WA-5	5000		
	Orill	Power Source (Single Phase)		Batte (18 V I		220 - 240 V AC, 50/60 Hz	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz		20 V AC, 0 Hz	220 - 24 50/6	10 V AC, 0 Hz	
	Electric Drill	Rated Power	Consumption W	-		800	11	00		11:	50		
l	Ele	Rated Curren	nt A	-		3.3	10.2	5.1	10	0.8	5.	.4	
		No-load Spec	ed min ⁻¹ (rpm)	430)	950	95	50		350 /	650		
	Ma	ignet Power (Consumption W	18		35	3	4		7	5		
		Max. Hole Dia	ameter _{mm}	27		35	3	5		50)		
		Max. Plate Th	hickness mm	20		50	5	0		7	5		
7		One-touch Type	Hole Diameter mm	12 to 17	17.5 to 27	12 to 35	17.5	to 35	12 to 17	17.5 to 40	12 to 50	17.5 to 50	
	acity	JETBROACH	Plate Thickness mm	6 to 12	6 to 20	6 to 50	9 to	50	9 to 25	9 to 35	9 to 50	9 to 75	
		Side-lock Type Hole Diameter		-		_	-		-				
į	윤	JETBROACH Plate Thickness		-		_	-		-				
		One-touch Type	Hole Diameter mm	12 to 15	16 to 27	-	14 to 35		14 to 50				
		HI-BROACH	Plate Thickness mm	6 to 12	6 to 20	_	– 9 to 25		9 to 50				
		Twist Drill	Hole Diameter mm	-		-	-	-		_	-		
	Ma	x. Stroke	mm	60		80	8	3		10	7		
	Ma	gnet Holding	Power N(kgf)	5500 (5	561)	5500 (561)	7056	(720)		9800 (1000)		
	Magnet Dimensions mm		65 x 1	26	65 x 145	92 x	213		101 x	201			
	Overall dimensions * (length) x (width) x (height) mm		199 x 151	x 290	339 x 112 x 316	409 x 23	37 x 530		425 x 23	7 x 604			
	Power Cord Length m		_		3	3	3		3				
	Ma	iss (Weight)	kg	7		8.7	2	0		23	3		
	Fe	eding		Manu	ıal	Manual	Autor	matic		Autor	natic		
	Pa	<u> </u>		7		9	1			1			
	*Th	a haight in the dime	ncion from the curface of	the worknings to the	highout part of	the machine when	the tip of the Dilet [Din in touching the	worknippo with the	auttor of the machin	no'o movimum con	anity attached	

^{*}The height is the dimension from the surface of the workpiece to the highest part of the machine when the tip of the Pilot Pin is touching the workpiece with the cutter of the machine's maximum capacity attached.

ATRA ACE Specifications







WOJ-3200

AO-5575A

QA-4000

QA-6500

ARA-100A

WOJ-	-3200	A0-5575A	QA-4	4000	QA-6500	ARA-100A		
110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz		
95	50	950	68	680				
8.6	4.3	4.3	6.1	3.0	4.5	8.2		
87	70	520	75	50	400/750	110 - 210 /330 - 660		
38	30	50	5	60	75	80		
3	2	55	4	.0	65	100		
5	60	75	3	35	50	75		
12 t	o 32	12 to 17 17.5 to 55	17.5	to 40	17.5 to 65	17.5 to 50		
9 to 50		9 to 50 9 to 75	9 to 35		9 to 50	13 to 75		
-		-	-		-	50 to 100		
-		-	-	_	_	13 to 75		
-	-	12 to 50	14 to 15 16 to 18		18 to 35	17.5 to 35		
-	-	9 to 50	9 to 12 9 to 25		9 to 25	13 to 50		
Max	c. 13	-	-		-	Max. 32		
13	30	105	75		75		88	296
9000	(918)	10000 (1020)	6664	(680)	9800 (1000)	17000 (1733)		
99 x 177		86 x 170	82 x 172		100 x 200	110 x 220		
318 x 196 x 420		432 x 197 x 493	407 x 2 ⁻⁷	15 x 424	455 x 215 x 534	570 x 274 x 623		
3		3	4 5		5	5		
1	3	17.5	18	3.5	26	30		
Mai	nual	Manual	Auto	matic	Automatic	Manual		
1	3	13	1	5	15	5		
MA CONTRACTOR								

Portable Magnetic Base Drilling Machine

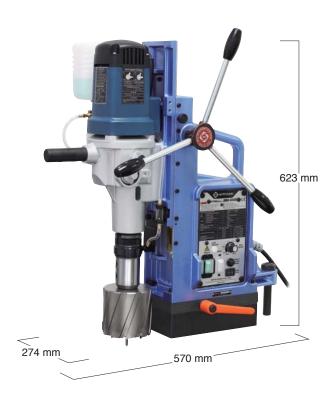
ATRA ACE manual feed

Model ARA-100A C€

• Max. 100 mm dia. x 75 mm deep

The versatile drilling machine with top-class power

- · Accepts various cutters for diverse drilling
- · Advanced electronic control for efficient drilling and operator safety



Specifi	catio	ns			
Model			ARA-100A		
Power So	urce (S	Single Phase)	220 - 240 V AC, 50/60 Hz		
Electric	Rated	Power Consumption W	18	00	
Drill	Rated	Current A	8.	2	
	No-lo	ad Speed min-1(rpm)	110 - 210 /	330 - 660	
	Morse	Taper No.	M	Т3	
	Rated	Duty min	3	0	
Magnet P	ower C	onsumption W	8	0	
Hole	Cutte	r	Hole Diameter	Plate Thickness	
Capacity	One-t	ouch Type JETBROACH 35L	17.5 to 40	13 to 35	
mm	One-t	ouch Type JETBROACH 50L	17.5 to 50	13 to 50	
	One-t	ouch Type JETBROACH 75L	17.5 to 50	13 to 75	
	JETBI	ROACH 75L	50 to 100	13 to 75	
	One-t	ouch Type HI-BROACH 25L	17.5 to 35	13 to 25	
	One-t	ouch Type HI-BROACH 50L	18 to 35	13 to 50	
	Twist	Drill	Max. 32	mm dia.	
Magnet H	olding	Power N(kgf)	17000	(1733)	
Magnet D	imensi	ons mm	110 x 220		
Cutter Position Straight Front to Back mm			20		
Adjustment Swivel angle			30°		
Power Cord Length m			5		
Mass (We	ight)	kg	3	0	

Accessories Included

- Pilot Pin 12075
- Side Handle
- 2.5 mm Hex. Socket Screw Key
- 5 mm Hex. Socket Screw Key
- 6 mm Hex. Socket Screw Key • 8 mm Hex. Socket Screw Key
- Drill Drift

- 7 x 8 mm Spanner
- Safety Chain
- Guard
- Oil TankOil Tank Bracket
- Oil Tank Bracket3 pieces of Rod Handle

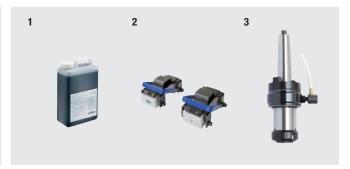
Ontional	Accessories

Ref. No.	PN	Description	Sales Unit
1	TB01507	Cutting Oil 2L	
2	TB04374	Supporting Magnet Ass'y	1 piece
3	TB09727	Holder MT03075 One-touch	

Slow Starting Function

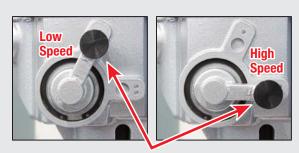
Slow speed at the beginning of boring will securely set a hole cutting position.





Two speed electric drill with speed adjustment

Optimum drill speed adjustment can be made to bore a hole on difficult-to-cut materials or to securely set a hole cutting position at initial cutting stage.



Shift Lever



Load Indication and LED Condition

Load Indication

The load indicator (LED) indicates the condition of the load with different color of LED light.

- The LED lights up in green. The load on the drill motor is normal. The LED lights up in red. The load on the drill motor is close to The load on the drill motor is close to overload.
- The LED lights up in red. The LED blinks in red.
- The drill motor is overloaded.

Automatic Stop Function

As the drilling load increases, the load indicator will change in color from green to red. In addition, if excessive feeding force is applied, the load indicator will rapidly blink red and the rotation of the drill motor will slow down and stop. After the drill motor has come to a complete stop, the load indicator will slowly blink in green. To resume the rotation of the drill motor release the load and turn off the switch of the drill motor, and then turn it on.

Built-in Motion Sensor

If any lateral movement or excess vibration is detected during drilling a hole, the drill motor stop instantly and the LED blink red. To resume operation, turn the magnet switch

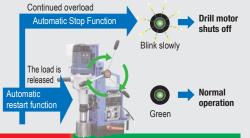


Blinking red

Automatic Restart Function

If the load is released while the load indicator is blinking red, the drill motor will resume its rotation.





Fail-safe Restart

The magnetic field will become active, but the drill will not re-start even if power is re-supplied after accidental shutdown. The LED will blink green at this stage. Drilling can only be continued after turning on the drill switch.

Magnet Open-circuit Sensor

The drill will not start until the magnetic field is active. If malfunction occurs on the magnet, the LED will blink red slowly and the drill motor will not revolve.



Slow Blinking Red

Features

Reversible Feed Handles



Feed handles can be positioned on the right or left hand side for ease of drilling.

When changing the feed handle position, oil tank is required to be positioned opposite to the feed

Drilling Position Adjustment



When the clamp lever is loosened, the drill position can be adjusted back and forth by 20 mm and pivoted 15 degrees to the left or right. The clamp lever can be positioned for left hand or right hand operation.

One-Touch Cutter Replacement (Holder MT03075 One-Touch)



Mounting the cutter

Align the depression in the cutter shank with the white line on the sleeve, and then insert the cutter.



Removing the cutter

Turn the sleeve counterclockwise. The cutter will come off.



Available in the market

Twist Drill Bit MT3 Morse taper sleeve MT3

MT3 Morse taper Use Morse taper shank drill bit can be sleeve MT3 for other directly installed. sizes than MT3

Straight **Drill Rit** Drill Chuck

A drill chuck is required to install a straight drill bit.

Drill chuck Arbor MT3

Portable Magnetic Base Drilling Machine

ATRA ACE manual feed

Model CLA-2720 C€

• Max. 27 mm dia. x 20 mm deep

290 mm 199 mm⁻

Compact and cordless operation, powered by a rechargeable lithium-ion battery.

- · Weighs only 7 kg with battery installed
- · Compact size allows drilling in tight spots

Specifi	catio	18				
Model				CLA-2720		
Voltage				18 V DC		
Battery Pa	ack (Li	thium-ion Battery)		NBL18006 (18V 4.0 Ah)	
No-load S	peed	min-	¹(rpm)	43	30	
Hole	Cutte	r		Hole Diameter	Plate Thickness	
Capacity	One-touch Type JETBROACH 25L			12 to 17	6 to 12	
mm	One-t	ouch Type JETBROACH	35L	17.5 to 27	6 to 20	
	One-t	ouch Type HI-BROACH	25L	12 to 15	6 to 12	
				16 to 27	6 to 20	
Magnet H	olding	Power	N(kgf)	5500 (561)		
Magnet D	Magnet Dimensions mm			65 x 126		
Cutter Position Pivot Side to Side mm			10			
Adjustment Straight Front to Back mm			10			
Mass (We	Mass (Weight) kg			7*		
				*! ! !! B !! B		

*Including Battery Pack and Feed Handle

Battery Charger	NC14435
Power Source	220 - 240 V AC
Charging Time	90 min*
Chargeable Battery Pack	NBL18006 (18 V 4.0 Ah)

^{*}In case of a full charge from an empty battery. However, it can be charged up to 95% in 45 min.

Accessories Included

- · Carry Case
- Cutting Oil 0.5L
- Jet Oiler No.3013
- Tube 4 x 7 mm, 1 m Long Handle
- Battery Charger
- 2 pieces of Battery Pack 18V NBL18006

- 3 mm Hex. Socket Screw Key
- · 4 mm Hex. Socket Screw Key
- Hex. Socket Head Cap Screw 5 x 12 • Hex. Socket Head Set Screw 8 x 28
- Spanner 8 x 10
- Guard
- Safety Strap

TOP-LEVEL SAFETY

Highly Sensitive Sensor Equipped

Side slip and inclination detected by a built-in sensor

Self-check Function

The machine checks for faults itself

Optional Accessories

Ref. No.	PN	Description	Sales Unit
1	TB01507	Cutting Oil 2L	
2	TB09657	Oil Tank Ass'y	
3	TB04374	Supporting Magnet Ass'y	1 piece
4	TB07696	Pipe Attachment Ass'y	i piece
		One-touch Type JETBROACH 25L, 35L	
		One-touch Type HI-BROACH 25L	

Highly Advanced Energy-Saving

Magnetic Force Control Function

The magnet force is automatically reduced when the drill is not running.

Soft Start Function

The large electric current on start-up is prevented by starting the electric drill gently.

Automatic Drill Stop and Warning Function

Unnecessary operations are eliminated.



Lithium-ion batteries are required to be recycled; never discard a lithium-ion battery in the waste. Please contact your local sales office or community recycling program for information on properly disposing of lithium-ion



Reversible Feed Handle

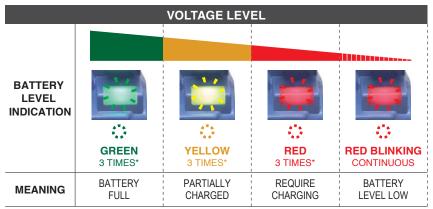
Feed handles can be positioned on the right or left side for ease of drilling and mounting in confined spaces.





CLA-2720 LED Indication Light Safety Features

LED INDICATION - Battery level and Motor load can be monitored while drilling





*After turning on the magnet switch the light flashes 3 times with the color according to the battery level, then the light will turn green and the tool is ready for use. If the light flashes red 3 times or continuously, replace the low battery pack with a charged battery pack.

ELECTRIC CURRENT OF THE ELECTRIC DRILL Efficient Load Caution **MOTOR** LOAD **INDICATION GREEN YELLOW RED RED BLINKING** (WHITE)BLINKING MOTOR STOPPED **MEANING** LIGHT LOAD MEDIUM LOAD **OVERLOAD** BY OVERLOAD

"Caution" If an excessive load is maintained during the cut, the motor will shut-off to prevent damage or injury to the operator.

SLIDE SLIP **DETECTION**



When a slide slip is detected, the blue light will flash and the Motor will stop automatically.



"NO LOAD" **DETECTION**



MOTOR NOT ACTIVATED IN TIME

GREEN BLINKING While the electric drill is running, if no load is applied for 7 seconds, the green light will flash. After another 3 seconds without load, the electric drill will be stopped automatically.

ENERGY-SAVING

After the Magnet switch is turned on, if the Motor switch is not turned on within 10 seconds, the green light will flash.

Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.



Powered by Lithium-ion Battery

Using the Lithium-ion battery it takes about 90 minutes for a full charge.

Sufficient charge (95%) can be achieved in just 45 minutes.





Drilling Position Adjustment

After engaging the magnet, the drill position can be adjusted up to 10 mm travel on each axis straight front to back and pivot side to side.



Portable Magnetic Base Drilling Machine

ATRA ACE manual feed

Model **LO-3550 C€**

• Max. 35 mm dia. x 50 mm deep



Compact, light weight, low profile design gives you greater hole making mobility

- Drilling on 100 mm or more width web and flange of wide flange beam
- Designed to improve drilling on walls, confined and elevated locations
- Drill position can be adjusted up to 10 mm travel on each axis straight front to back and pivot side to side

irce (S			LO-:	3550		
a. 00 (0	ingle Phase)		220 - 240 V	220 - 240 V AC, 50/60 Hz		
Rated	Power Consumption	W	80	00		
Rated	Current	Α	3	.3		
No-lo	ad Speed mi	n ⁻¹ (rpm)	95	50		
Cutter			Hole Diameter	Plate Thickness		
One-t	ouch Type JETBROACH	1 25L	12 to 17	6 to 25		
One-touch Type JETBROACH		1 35L	17.5 to 35	6 to 35		
One-to	ouch Type JETBROACH	1 50L	12 to 35	6 to 50		
olding	Power	N(kgf)	5500 (561)			
imensi	ons	mm	65 x	145		
Cutter Position Pivot Side to Side mm			10			
nt	Straight Front to Bac	10				
Power Cord Length m			3			
ight)		8.7*				
	Rated No-loa Cutter One-to One-to olding imensi sition nt	Rated Current No-load Speed mi Cutter One-touch Type JETBROACH One-touch Type JETBROACH One-touch Type JETBROACH olding Power imensions sition Pivot Side to Side nt Straight Front to Bac rd Length	Rated Current A No-load Speed min¹(rpm) Cutter One-touch Type JETBROACH 25L One-touch Type JETBROACH 35L One-touch Type JETBROACH 50L olding Power N(kgf) imensions mm sition Pivot Side to Side mm nt Straight Front to Back mm rd Length m ight) kg	Rated Current A 3 No-load Speed min¹(rpm) 99 Cutter Hole Diameter One-touch Type JETBROACH 25L 12 to 17 One-touch Type JETBROACH 35L 17.5 to 35 One-touch Type JETBROACH 50L 12 to 35 olding Power N(kgf) 5500 imensions mm 65 x sition Pivot Side to Side mm 1 nt Straight Front to Back mm 1		

*Without an electric cord and a sub handle

Accessories Included

- Carry Case
 Cutting Oil 0.5L
- Feed Handle
- Sub Handle • Pilot Pin 08035
- Spanner 17
- Blade
- Hex. Socket Bolt 5 x 12
- Hex. Socket Head Set Screw 8 x 28
- 4 mm Hex. Socket Screw Key
- 5 mm Hex. Socket Screw Key Spanner 7 x 8
- Guard · Safety Strap

n	_	cces	

Ref. No.	PN	Description	Sales Unit
1	TB01507	Cutting Oil 2L	
2	TQ10581	Jet Oiler	
3	TB01098	Tube 4 x 7 x 3000 Ass'y	
4	TB07306	Lubrication Adapter Ass'y	1 piece
5	TB04374	Supporting Magnet Ass'y	
6	TB07696	Pipe Attachment Ass'y	
*50L for sta	acked plates	One-touch Type JETBROACH 25L, 35L, 50L	





Chip Breaker













Easy Drilling Position Adjustment

After engaging the magnet, the drill position can be adjusted up to 10 mm travel on each axis straight front to back and pivot side to side



Adjustable Feed Handle

The feed handle can be locked at varying angles to enhance productivity.



Light Handle Operation

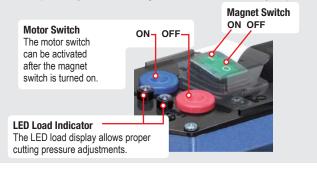
Fast revolution of Jetbroach cutter makes less cutting resistance and smooth handling.



Easy-to-use Switch Panel

to adjust the angle.

On / off buttons of the magnet and the drill motor are on the front panel and can be operated by one hand. Drilling conditions can be checked by lamp colors.



Reversible Feed Handle

The feed handle can be positioned on the right or left hand side for ease of drilling and mounting in confined spaces.



A Carrying Case Is Provided

The carrying case is a rugged accessory that provides a convenient way to transport and store the LO-3550.



Optional Accessories for ATRA ACE

Pipe Attachment Ass'y

The Pipe Attachment Ass'y is an optional base to securely fasten an Atra Ace on pipe for drilling. The chain can easily and securely fit around pipes having an outside diameter of 48.6 to 318.5 mm.

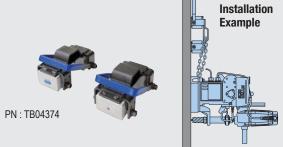
Example of installation on a pipe



Applicable Models when a 35 mm or 50 mm length one touch type Jetbroach cutter is used: CLA-2720, WOJ-3200, LO-3550, WA-3500, and QA-4000

Supporting Magnet Ass'y

If the accessory safety strap or chain is unable to be properly secured to prevent the Atra Ace from falling off the workpiece, the supporting magnet ass'y is recommended. It employs a permanent magnet and can secure the Atra Ace even if power is interrupted.



Applicable Models: CLA-2720, LO-3550, WA-3500, WOJ-3200, AO-5575A, QA-4000, and QA-6500

Portable Magnetic Base Drilling Machine

ATRA ACE auto

Model **WA-3500 C€**

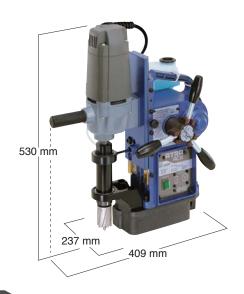
• Max. 35 mm dia. x 50 mm deep

High-performance feed system & high-tech components

• Drilling time and cutting performance are enhanced by the automatic feed function.

Model **WA-5000 C€**

• Max. 50 mm dia. x 75 mm deep





Model			WA-	3500	WA-	5000		
Power So	urce (Single Phase)		110 - 120 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz	110 - 120 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz		
Electric	Rated Power Consum	ption W	V 1100		11	50		
Orill	Rated Current	А	10.2	5.1	10.8	5.4		
	No-load Speed	min ⁻¹ (rpm)	99	50	350	/ 650		
Magnet P	ower Consumption	W	3	34	7	75		
Hole	Cutter		Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness		
Capacity	One-touch Type JETB	ROACH 25L	-	-	12 to 17	9 to 25		
mm	One-touch Type JETB	ROACH 35L	17.5 to 35	9 to 35	17.5 to 40	9 to 35		
	One-touch Type JETB	ROACH 50L	17.5 to 35	9 to 50	12 to 50	9 to 50		
	One-touch Type JETB	ROACH 75L	-	-	17.5 to 50	9 to 75		
	One-touch Type HI-BF	ROACH 25L	14 to 35	9 to 25	14 to 50	9 to 25		
	One-touch Type HI-BF	ROACH 50L	-	-	14 to 50	9 to 50		
/lax. Stro	ke	mm	8	33	107			
/lagnet H	olding Power	N(kgf)	7056	(720)	9800	(1000)		
Magnet D	imensions	mm	92 x	213	101	x 201		
Power Cord Length m		m	;	3		3		
Mass (We	eight)	kg	2	20	2	23		
Accessor	ies Included			ex. Socket Screw Key nm Spanner	Carry Case Cutting Oil 0.5L Pilot Pin 08050 Side Handle 3 mm Hex. Socket Screw Key	• 4 mm Hex. Socket Screw Key • 8 x 10 mm Spanner • Guard • Chain • Chip Breaker		

•	ccessories			Applicable Model		
Ref. No.	PN	Description	Sales Unit	WA-3500	WA-5000	
1	TB05186	Chip Breaker Ass'y	1 piece	•		
2	TB01507	Cutting Oil 2L	1 piece	•		
3	TB04374	Supporting Magnet Ass'y	1 piece	•		
4	TB02536	Sleeve 6.5 for Triangle Shank Drill Bit	1 piece			
5	TB07696	Pipe Attachment Ass'y	1 piece	•		
		One-touch Type JETBROACH 25L	1 piece			
		One-touch Type JETBROACH 35L	1 piece	•		
		One-touch Type JETBROACH 50L	1 piece	•	•	
		One-touch Type JETBROACH 75L	1 piece			
		One-touch Type HI-BROACH 25L	1 piece	•	•	
		One-touch Type HI-BROACH 50L	1 piece			



One-touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.





he cutter Removing the cutter

Coolant into the Heart of the Cut

Coolant is fed directly to the inside of the cut.

The coolant system also features an auto shut-off.



Improved Bearing Bracket

Our precision bearing bracket aligns cutters precisely, which increases cutter life.



Fail-Safe Protection

Built-in Motion Sensor

If any lateral movement or excess vibration is detected, both the drill and the feed motor stop. Nitto Kohki is the first company to incorporate this feature into magnetic base drills.

Fail-safe Restart

The drill will not re-start even if power is re-supplied after accidental shutdown. Drilling can only be continued after turning on the drill switch.

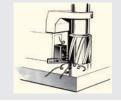
Magnet Open-circuit Sensor

The drill will not start until the magnetic field is active.

Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.

- Standard accessory for the WA-5000
- Optional accessory for the WA-3500



Two Speed Selection (WA-5000)

Speed can be changed to suit the type and size of the cutter.





New drill control prevents cutters from breaking

Slow Start Mechanism

The feed speed is reduced for the first few seconds after boring begins to ensure a smooth cut through the mill scale.

Auto-feed

Automatic control & feed are activated by simply pushing the Rod handle to engage the clutch.

Auto-feed on

Rod handle

Load Sensor

The dual sensing system responds to both drilling and feeding forces on the cutter for the optimum cutting condition.

Variable Automatic Feed

The feed speed is continuously monitored and updated proportionally to the load on the cutter.

Cycle Stop

After the cut has finished, a detector responds to the reduction in load and both the drill and the feed motor automatically stop.

Overload Stop

When an excessive load is applied to the cutter, both the drill and the feed motor will stop automatically.









Portable Magnetic Base Drilling Machine

ATRA ACE manual feed

New generation magnetic base drilling machines help meet productivity and safety goals.

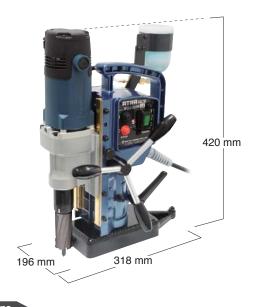
Advanced safety system

Model WOJ-3200 C€

• Max. 32 mm dia. x 50 mm deep



• Max. 55 mm dia. x 75 mm deep





	cations					
Model			J-3200		-5575A	
Power So	ource (Single Phase)	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	220 - 240	V AC, 50/60 Hz	
Electric	Rated Power Consumption	W	950		950	
Drill	Rated Current	A 8.6	4.3		4.3	
	No-load Speed min-1(r	pm)	870		520	
Magnet P	ower Consumption	W 38	30		50	
Hole	Cutter	Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness	
Capacity	One-touch Type JETBROACH 25	L 12 to 17	9 to 25	12 to 17	9 to 25	
mm	One-touch Type JETBROACH 35	L 17.5 to 32	9 to 35	17.5 to 40	9 to 35	
	One-touch Type JETBROACH 50	L 12 to 32	9 to 50	12 to 55	9 to 50	
	One-touch Type JETBROACH 75	L -	-	17.5 to 55	9 to 75	
One-touch Type HI-BROACH 25L			-	12 to 50	9 to 25	
	One-touch Type HI-BROACH 50	L -	-	12 to 50	9 to 50	
	Twist Drill	Max.	13 mm dia.		-	
Max. Stro	ke	mm	130	105		
Magnet H	lolding Power N(kgf) 90	00 (918)	10000 (1020)		
Magnet D	Dimensions	mm 9	9 x 177	8	6 x 170	
Power Co	ord Length	m	3		3	
Mass (We	eight)	kg	13		17.5	
Accessor	ies Included	Carry Case Oil Tank Pilot Pin 08035 Sub Handle 2 pieces of Hex. Socket Head Bolt 5 x 10 mm 3 pieces of Rod Handle	3 mm Hex. Socket Screw Key 4 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw Key 8 x 10 mm Spanner Guard Safety Strap	Carry Case Cutting Oil 0.5L Pilot Pin 08050 Side Handle 3 mm Hex. Socket Screw Key	5 mm Hex. Socket Screw Key 8 x 10 mm Spanner Guard Chain	

i i	ccessories	B:		Applicab	le Model
Ref. No.	PN	Description	Sales Unit	W0J-3200	A0-5575A
1	TB07691	Chip Breaker Ass'y	1 piece	•	
2	TB07474	Chip Breaker Ass'y	1 piece		•
3	TQ10581	Jet Oiler No.3013	1 piece	•	
4	TB01098	Tube 4 x 7 x 3000 Ass'y	1 piece	•	
5	TB01507	Cutting Oil 2L	1 piece	•	
6	TB07696	Pipe Attachment Ass'y	1 piece	•	
7	TB04374	Supporting Magnet Ass'y	1 piece	•	
8	TB07690	One-touch Drill Adapter	1 piece	•	
9	TB02536	Sleeve 6.5 for Triangle Shank Drill Bit	1 piece		
		One-touch Type JETBROACH 25L	1 piece	•	
		One-touch Type JETBROACH 35L	1 piece	•	
		One-touch Type JETBROACH 50L	1 piece	•	
		One-touch Type JETBROACH 75L	1 piece		
		One-touch Type HI-BROACH 25L	1 piece		
*50L for	stacked plates	One-touch Type HI-BROACH 50L	1 piece		•



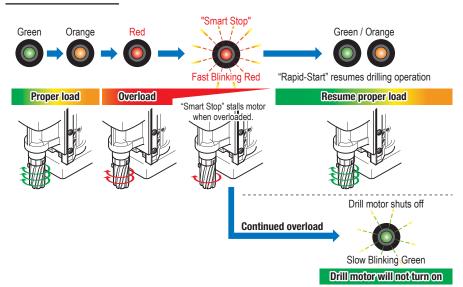
Load Detector with "Smart-Stop/Rapid-Restart" Technology

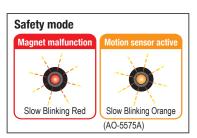
The world's first manual feed with "Smart-Stop / Rapid-Restart" technology for WOJ-3200 / AO-5575A

This new feature is a breakthrough in the Manual drill industry. Formerly only found on high end Nitto Kohki Automatic drills, this technology displays the current drill status via the LED Load Indicator. Customers will experience a cutting edge drill management system designed solely around saving time and money in replacement parts and cutters in addition to reducing user fatigue and down time.

As the drilling load increases, the load indicator will change in color from green to orange to red. In addition, if excessive feeding force is applied, the load indicator will rapidly blink red and the rotation of the drill motor will slow down and temporarily stop. If the load is released while the load indicator is blinking red, the drill motor will

LED load indicator







LED load indicator

One-Touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.







Reversible Feed Handle

Feed handles can be positioned on the right or left side for ease of drilling and mounting in confined spaces.



Chip Breaker (Optional)

This chip breaker prevents the cutter from becoming jammed with metal shavings.



WOJ-3200

AO-5575A

Body Height Adjustment (WOJ-3200)

The use of Jetbroach cutters require the frame to be at the lowest position, while twist bit drilling requires the appropriate amount of elevation to be adjusted for safe operation.





One-Touch Drill Adapter (WOJ-3200)

Optional one-touch drill adapter allows the use of up to 13 mm twist drills to be used in the original arbor.



*Twist drills are not provided with the one-touch drill adapter.

Built-in coolant tank to protect against damage (AO-5575A)



Portable Magnetic Base Drilling Machine

ATRA ACE quick auto

Model QA-4000 Non-CE

• Max. 40 mm dia. x 35 mm deep

Fully automatic drilling for increased productivity and reduced cost

• Proven Automatic Technology (self feeding, automatic return, load detection for speed and feed regulation)

Model QA-6500 Non-CE

• Max. 65 mm dia. x 50 mm deep





Specific	cations						
Model			QA	-4000	QA-	-6500	
Power So	urce (Single Phase)		110 - 120 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz	220 - 240 V	AC, 50/60 Hz	
Electric	Rated Power Consump	otion W		680	1	010	
Drill	Rated Current	Α	6.1	3.0		4.5	
	No-load Speed	min-1(rpm)		750	400) / 750	
Magnet P	ower Consumption	W		50		75	
Hole	Cutter		Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness	
Capacity	One-touch Type JETBROACH 35L		17.5 to 40	9 to 35	17.5 to 40	9 to 35	
mm	mm One-touch Type JETBROACH 50L		-	-	17.5 to 65	9 to 50	
	One-touch Type HI-BROACH 25L		14 to 15	9 to 12	40 +- 25	0 +- 05	
			16 to 18	9 to 25	18 to 35	9 to 25	
Max. Stro	Max. Stroke mn			75	88		
Magnet H	olding Power	N(kgf)	666	64 (680)	9800	(1000)	
Magnet D	imensions	mm	82	x 172	100	x 200	
Power Co	rd Length	m	4	5	5		
Mass (We	Mass (Weight) kg			18.5		26	
Accessori	ies Included		Oil Tank Cutting Oil 0.5L Pilot Pin 08035 Side Handle 3 mm Hex. Socket Screw Key	4 mm Hex. Socket Screw Key 8 x 10 mm Spanner Chain Tool Box	Oil Tank Cutting Oil 0.5L Pilot Pin 08050 Side Handle 3 mm Hex. Socket Screw Key	4 mm Hex. Socket Screw Key 8 x 10 mm Spanner Chip Stopper Chain Tool Box	

Optional A	ccessories					
Def No	DNI	Description	Calaa Ilmit	Applicable Model		
Ref. No. PN		Description	Sales Unit	QA-4000	QA-6500	
1	TB01507	Cutting Oil 2L	1 piece	•		
2	TB04374	Supporting Magnet Ass'y	1 piece	•		
3	TB07696	Pipe Attachment Ass'y	1 piece	•		
		One-touch Type JETBROACH 35L	1 piece	•	•	
		One-touch Type JETBROACH 50L	1 piece		•	
		One-touch Type HI-BROACH 12L	1 piece	•		
		One-touch Type HI-BROACH 25I	1 niece			



Automatic Return

Once drilling is completed and the slug is ejected from the hole, the cutting bit is quickly retracted. This quick drill motor retraction allows the user to move onto the next hole more quickly.

Self Feeding & Load Detection

The feeding is controlled by an onboard microcomputer. The feed rate begins slowly and then increases to the appropriate speed for the cutter size and load condition. The load detector clearly shows the amount of resistance on the cutter at anytime.



Built-in Motion Sensor

If any lateral movement or excess vibration is detected, both the drill and the feed motor stop. Nitto Kohki is the first company to incorporate this feature into magnetic base drills.

Step Feed

When cutting through difficult materials, the load sensor will automatically activate the Step Feed Program to help penetrate material.

Limit Switch

The ATRA ACE Automatic Drills utilize a limit switch that resets the machine when it retracts to the starting position after hole completion, also shuts down the motors in the event of an over-travel at the bottom of the stroke.

Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.



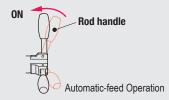
Automatic-feed Hole-cutting Procedure

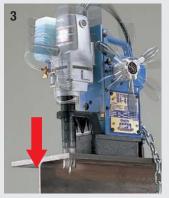


Align the pilot pin with the center punch mark of the hole to be drilled. Attach the machine to the beam with the proper safety chain and engage the magnet. Lower the drill down from the top limit switch location to the point of the pilot pin making contact with the material and engage the motor.



Engage the clutch by pushing the handles in towards the drill and the motor will begin feeding automatically.





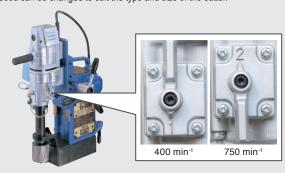
Slow start mechanism cuts smoothly through the mill scale. Then, speed and feed rate is controlled by the sensors to achieve efficient drilling.



After the hole is completed, the QA Series machines will quickly return and stop at the top of the stroke, ready for the next hole

Two Speed Selection (QA-6500)

Speed can be changed to suit the type and size of the cutter.



One-touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.





Removing the cutter

Annular Cutters

JETBROACH CUTTERS & HI-BROACH CUTTERS

BROACH CUTTERS are far better than twist drills

- No dead point
- Peripheral cutting
- Dramatically reduce cutting resistance
- Available diameter size: 12 100 mm

Test Drilling is very often the only way to determine the machinability of difficult materials. Use a small size cutter wherever possible in order to minimize trial costs.

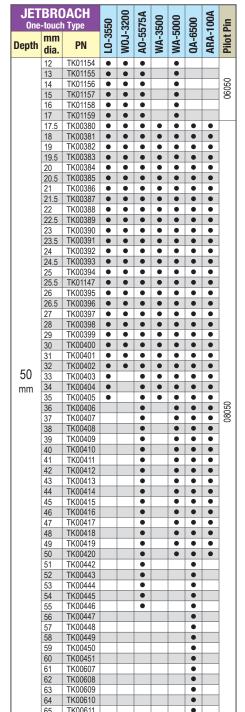


Specifi	cations			90 mm(17.5 - 65 × 50L)	i di stacked piates.			
		HI-BROACH One-touch Type/25L	HI-BROACH One-touch Type/50L	JETBROACH One-touch Type/25,35,50L	JETBROACH One-touch Type/50L(W)	JETBROACH One-touch Type/75L	JETBROACH Side lock Type/75L	
		25L: 12 - 52 dia.	-	25L: 12 - 17 dia.	-	-	-	
	Uala Diameter	-	-	35L: 17.5 - 40 dia.	-	-	-	
	Hole Diameter	-	50L: 12 - 52 dia.	50L: 12 - 65 dia.	50L(W): 18, 22, 24 - 26.5,	-	-	
Hole		-	-	-	28, 32, and 35 dia.	75L: 17.5 - 55 dia.	75L: 50 - 100 dia.	
Capacity		25L: 25 dia.	-	25L: 25 dia.	-	-	-	
mm	Diete Thislesses	-	-	35L: 35 dia.	-	-	-	
	Plate Thickness	-	50L: 50 dia.	50L: 50 dia.	50L(W): 50 dia.	-	-	
		-	-	-	-	75L: 75 dia.	75L: 75 dia.	
Feed Spee	ed mm/rev			0.02 - 0.1				
Circumfe	rential Speed m/min	15 - 35 (r	nild steel)		35 - 50 (m	ild steel)		

		ACH n Type	75A	00	00	00	00	720	D0A	Pin
Depth	mm dia.	PN	A0-5575A	WA-3500	WA-5000	QA-4000	QA-6500	CLA-2720	ARA-100A	Pilot Pi
	12	TK00698	•					•		
	13	TK00699	•					•		
	14	TK00700	•	•	•	•		•		06025
	15	TK00701	•	•	•	•		•		90
	16	TK00702	•	•	•	•		•		
	17	TK00703	•	•	•	•		•		
	17.5	TK00335	•	•	•	•		•	•	
	18	TK00336	•	•	•	•	•	•	•	
	19	TK00337	•	•	•		•	•	•	
	19.5	TK00338	•	•	•		•	•	•	
	20	TK00339	•	•	•		•	•	•	
	21	TK00340	•	•	•		•	•	•	
	21.5	TK00341	•	•	•		•	•	•	
	22	TK00342	•	•	•		•	•	•	
	22.5	TK00343	•	•	•		•	•	•	
	23	TK00344	•	•	•		•	•	•	
	23.5	TK00345	•	•	•		•	•	•	
		TK00346	•	•	•		•	•	•	
	24.5 25	TK00347	•	•	-		•	•	•	
	26	TK00348 TK00349	•	•	•		•	•	•	
	27	TK00349	•	•	•		•	•	•	
	28	TK00351	•	•	•		•		•	
25	29	TK00352	•	•	•		•		•	
mm	30	TK00353	•	•	•		•		•	
	31	TK00355	•	•	•		•		•	
	32	TK00356	•	•	•		•		•	08025
	33	TK00357	•	•	•		•		•	8
	34	TK00359	•	•	•		•		•	
	35	TK00361	•	•	•		•		•	
	36	TK00704	•	_	•		_		_	
	37	TK00705	•		•					
	38	TK00706	•		•					
	39	TK00707	•		•					
	40	TK00708	•		•					
	41	TK00709	•		•					
	42	TK00710	•		•					
	43	TK00711	•		•					
	44	TK00712	•		•					
	45	TK00713	•		•					
	46	TK00714	•		•					
	47	TK00715	•		•					
	48	TK00716	•		•					
	49	TK00717	•		•					
	50	TK00718	•		•					
	51	TK00719								
	52	TK00720								

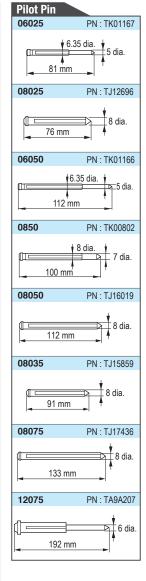
		ACH 1 Type	75A	00	00A	ء.
Depth	mm dia.	PN	A0-5575A	WA-5000	ARA-100A	Pilot Pin
	12	TK00721	•			
	13	TK00722	•			
	14	TK00723	•	•		l lo
	15	TK00724	•	•		90050
	16	TK00725	•	•		
	17	TK00726	•	•		
	18	TK00727	•	•	•	
	19 20	TK00728 TK00729	•	•	•	-
	21	TK00729	•	•	•	
	22	TK00730	•	•	•	-
	23	TK00731	•	•	•	
	24	TK00732	•	•	•	
	25	TK00734	•	•	•	
	26	TK00735	•	•	•	
	27	TK00736	•	•	•	
	28	TK00737	•	•	•	
	29	TK00738	•	•	•	
	30	TK00739	•	•	•	
50	31	TK00740	•	•	•	
	32	TK00741	•	•	•	
mm	33	TK00742	•	•	•	
	34	TK00743	•	•	•	920
	35	TK00744	•	•	•	8
	36	TK00745	•	•		20
	37	TK00746	•	•		8
	38	TK00747	•	•		
	39	TK00748	•	•		
	40	TK00749	•	•		
	41	TK00750	•	•		
	42	TK00751	•	•		
	43	TK00752	•	•		
	45	TK00753 TK00754	•	•		
	46	TK00754	•	•		
	47	TK00755	•	•		
	48	TK00757	•	•		-
	49	TK00757	•	•		
	50	TK00759	•	•		
	51	TK00760	Ť	_		
	52	TK00761				

		DACH h Type	550	W0J-3200	A0-5575A	200	000	000	200	2720	ARA-100A	Pin
Depth	mm dia.	PN	L0-3550	WOJ.	A0-5	WA-3500	WA-5000	QA-4000	QA-6500	CLA-2720	ARA-	Pilot Pin
	12	TK01148	•	•	•		•			•		
_	13	TK01149	•	•	•		•			•		
25	14	TK01150	•	•	•		•			•		06025
l mm	15	TK01151	•	•	•		•			•		90
	16	TK01152	•	•	•		•			•		
	17	TK01153	•	•	•		•			•		
	17.5	TK00301	•	•	•	•	•	•	•	•	•	
	18	TK00302	•	•	•	•	•	•	•	•	•	
	18.5	TK00303	•	•	•	•	•	•	•	•	•	
	19	TK00304	•	•	•	•	•	•	•	•	•	
	19.5	TK00305	•	•	•	•	•	•	•	•	•	
	20	TK00306	•	•	•	•	•	•	•	•	•	
	20.5	TK00307	•	•	•	•	•	•	•	•	•	
	21	TK00308	•	•	•	•	•	•	•	•	•	
	21.5	TK00309	•	•	•	•	•	•	•	•	•	
	22	TK00310	•	•	•	•	•	•	•	•	•	
	22.5	TK00311	•	•	•	•	•	•	•	•	•	
	23	TK00312	•	•	•	•	•	•	•	•	•	
	23.5	TK00313	•	•	•	•	•	•	•	•	•	
	24	TK00314	•	•	•	•	•	•	•	•	•	
	24.5	TK00315	•	•	•	•	•	•	•	•	•	
25	25	TK00316	•	•	•	•	•	•	•	•	•	LC.
35	25.5	TK01169	•	•	•	•	•	•	•	•	•	08035
mm	26	TK00317	•	•	•	•	•	•	•	•	•	8
	26.5	TK00318	•	•	•	•	•	•	•	•	•	
	27	TK00319	•	•	•	•	•	•	•	•	•	
	28	TK00320	•	•	•	•	•	•	•		•	
	29	TK00321	•	•	•	•	•	•	•		•	
	30	TK00322	•	•	•	•	•	•	•		•	
	31	TK00323	•	•	•	•	•	•	•		•	
	32	TK00324	•	•	•	•	•	•	•		•	
	33	TK00325	•		•	•	•	•	•		•	
	34	TK00326	•		•	•	•	•	•		•	
	35	TK00328	•		•	•	•	•	•		•	
	36	TK00602			•		•	•	•		•	
	37	TK00602			•		•	•	•		•	
	38	TK00604			•		•	•	•		•	
	39	TK00605			•		•	•	•		•	
	40	TK00606			•		•	•	•		•	



		DACH 1 Type	_	00	Ą)A	
		ed plates	23	32	372	9	Pin
Depth	mm dia.	PN	TO-3220	W0J-	A0-5575A	ARA-	Pilot
	18	TK01068	•	•	•	•	
	22	TK00622	•	•	•	•	
	24	TK00623	•	•	•	•	
	24.5	TK00631	•	•	•	•	
50	25	TK00624	•	•	•	•	08020
mm	26	TK00625	•	•	•	•	080
	26.5	TK00632	•	•	•	•	
	28	TK00626	•	•	•	•	
	32	TK00627	•	•	•	•	
	35	TK00628	•	•	•	•	Ļ
		DACH 1 Type	75A	-2000	00A	ᆵ	
Depth	mm dia.	PN	A0-5575A	VA-5(ARA-100A	Pilot Pin	
		TI(04000	-	>	4	а.	
	17.5 18	TK01036	•	•	•		
	_	TK01003	•	•	•		
	19 20	TK01004	•	•	•		
	21	TK01005 TK01006	•	•	•		
	22	TK01000	•	•	•		
	23	TK01007	•				
	23.5	TK01000	•	•	•		
	24	TK01207	•	•	•		
	24.5	TK01003	•	•	•		
	25	TK01010	•	•	•		
	26	TK01011	•	•	•		
	26.5	TK01182	•	•	•		
	27	TK01012	•	•	•		
	28	TK01013	•	•	•		
	29	TK01014	•	•	•		
	30	TK01015	•	•	•		
	31	TK01016	•	•	•		
75	32	TK01017	•	•	•	2	
	33	TK01018	•	•	•	38075	
mm	34	TK01019	•	•	•	0	
	35	TK01020	•	•	•		
	36	TK01021	•	•	•		
	37	TK01022	•	•	•		
	38	TK01023	•	•	•		
	39	TK01024	•	•	•		
	40	TK01025	•	•	•		
	41	TK01026	•	•	•		
	42	TK01027 TK01028	•	•	•		
	44	TK01026	•	•	•		
	45	TK01029					
	46	TK01030	•	•	•		
	47	TK01031	•	•	•		
	48	TK01032	•	•	•		
	49	TK01033	•	•	•		
	50	TK01034	•				
	51	TK01000	•	Ť	Ť		
	52	TK01112	•				
		TK01114	•				
	53 54	TK01114 TK01115	•				

JET	BRO	DACH	90A	_
Si		k Type	무	Pi
Depth	mm dia.	PN	ARA	Pilot
	50	TJ17709	•	
	51	TJ16651	•	
	52	TJ16652	•	
	53	TJ16653	•	
	54	TJ16654	•	
	55	TJ16655	•	
	56	TJ16656	•	
	57	TJ16657	•	
	58	TJ16658	•	
	59	TJ16659	•	
	60	TJ16660	•	
	61	TJ16661	•	
	62	TJ16662	•	
	63 64	TJ16663	•	
	65	TJ16664 TJ16665	•	
	66	TJ16666	•	
	67	TJ16667	•	
	68	TJ16668	•	
	69	TJ16669	•	
	70	TJ16670	•	
	71	TJ16671	•	
	72	TJ16672	•	
	73	TJ16673	•	
75	74	TJ16674	•	
75	75	TJ16675	•	075
mm	76	TJ16676	•	12
	77	TJ16677	•	
	78	TJ16678	•	
	79	TJ16679	•	
	80	TJ16680	•	
	81	TJ16681	•	
	82	TJ16682	•	
	83	TJ16683	•	
	84	TJ16684	•	
	85	TJ16685	•	
	86	TJ16686	•	
	87	TJ16687	•	
	88	TJ16688	•	
	89	TJ16689	•	
	90	TJ16690	•	
	91	TJ16691	•	
	92	TJ16692	•	
	93	TJ16693	•	
	94	TJ16694	•	
	95	TJ16695	•	
	96	TJ16696	•	
	97	TJ16697 TJ16698	•	
	98 99	TJ16698	•	
	100	TJ16700	•	



Sales Unit: 1 Piece

BROACH HOLDERS

Industrial cutters for faster and better finished holes

- The Spring-loaded pilot pin picks up the hole location quickly, and ejects the slug automatically at the end of cut
- · Available with No. 2 to 4 Morse taper shanks
- Oil cup complete Ass'y (PN TB00350) is available as an optional attachment which provides continuous and adjustable cutting oil flow to the cutting area



Portable Double-Acting Hydraulic Puncher

SELFER ACE

Double acting hydraulic system allows automatic and inching (manual mode) operation.

· Applicable for both mild steel and stainless steel punching

Model HS11-1624 Non-CE/CE*

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 110 mm



Model **HS07-1624** Non-CE/CE*

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 70 mm

Model **HS06-1322** Non-CE/CE*

- Max. punching thickness: 13 mm
- Max. punching diameter: 22 mm
- Max. throat depth: 60 mm



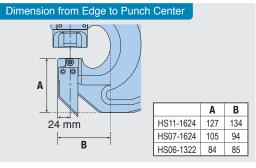


Specific	ations								
Model				HS11	-1624	HS07-1624		HS06-1322	
Max. Throa	t Depth		mm	11	10		70		60
Punching	Material			Mild Steel	Stainless Steel	Mild Steel	Stainless Steel	Mild Steel	Stainless Steel
Capacity	Max. Pun	ching Thickness*	mm	16	6	16	6	13	6
	Max. Pun	ching Diameter	mm	24	24	24	24	22	22
Hole Makin	ole Making time Punching Time sec.			11.8				7.9	
Returning Time sec			sec.	5.7				3.4	
Allowable I	Max. Press	ure MPa (k	gf/cm²)	68.65 (700)				68.65 (700)	
Max. Outpu	ıt		kN (tf)		464	(47)		367 (37)	
Ram Stroke	е		mm		2	5		21	
Mass (Weig	ght)		kg	3	0	30		20.5	
Accessories Included		• D Punch 22 (Installed) • D Die 22 (Installed) • Sub Handle • Ultra-high Pressure Ho	Chip Guard ASpanner	• 5 mm Hex. • Tool Box	Socket Screw Key Socket Screw Key				

^{*}Mild steel: Maximum punching thickness must be calculated by the equation 0.8 x punching diameter.

^{*}Stainless steel: Maximum punching thickness must be calculated by the equation 0.5 x punching diameter. For the details see the instruction manual.

Optional A	Optional Accessories						
PN	Description	Sales Unit					
TB02506	Hose Kit Ass'y						
TP05184	Ultra-high Pressure Hose 5 m						
TB02390	Switch Cord Ass'y 5 m						
TP05777	Ultra-high Pressure Hose 10 m						
TB02545	Switch Cord Ass'y 10 m						
TB02141	Foot Switch Ass'y	1 piece					
TA92729	TA92729 4L Oil Can						
TB02142	Hook Clamp Ass'y						
TA99037	Lock Nut Ass'y for 25 mm Punch						
TQ01279	Hex. Socket Head Screw 8 x 14						
	for Securing Oblong Hole D Dies						





HYDRAULIC PUMP for SELFER ACE

Double-acting



Specifications				
Model		HP	D-05	
Power Source (Single Phase	se)	115 V	230 V AC	
Max. Output Pressure	MPa (kgf/cm²)	68.6	65 (700)	
Output		50 Hz	60 Hz	
At No-load	L/min	1.20	1.44	
At 68.65 MPa	L/min	0.55	0.66	
Motor		0.4	kW 4P	
Reservoir Capacity	L		4.0	
Discharge Port		Rc 3/8		
Electro-Magnetic Valve		4 way 3 position valve		
Mass (Weight)	kg	;	32.5	

*CF model is available without auto-return function.

Portable Single-Acting Hydraulic Puncher

SELFER HA Type

Punch, return, and reset operations are fully automatic. An emergency switch returns the punch at any time.

· Will punch both round and oblong holes

Model HA11-1624 Non-CE

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 110 mm

436 mm

Model **HA07-1624** Non-CE

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 70 mm

Model **HA06-1322** Non-CE

- Max. punching thickness: 13 mm
- Max. punching diameter: 22 mm
- Max. throat depth: 60 mm

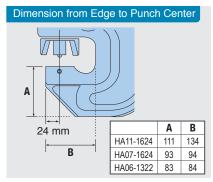




Model		HA11-1624 HA07-1624		HA06-1322
Max. Throa	t Depth mm	110	70	60
Punching	Material			
Capacity	Max. Punching Thickness* mm		16	13
Max. Punching Diameter mm			22	
Hole Making Time sec			10.5	
Allowable I	Max. Pressure MPa (kgf/cm²)	68.6	68.65 (700)	
Max. Outpu	ıt kN (tf)	43	304 (31)	
Ram Stroke	e mm	25		21
Mass (Weight) kg		35.5	28.5	21.5
Accessorie	es Included	D Punch 22 (Installed) D Die 22 (Installed) Sub Handle Hose Cord Ass Spanner 4 mm Hex. Soc	•	

^{*}Mild steel: Maximum punching thickness must be calculated by the equation 0.8 x punching diameter. For the details see the instruction manual.

Optional A	ccessories	
PN	Description	Sales Unit
TA96534	Hose Kit Ass'y 5 m	
TP05184	Ultra-high Pressure Hose 5 m	
TA93778	Switch Cord Ass'y 5 m	
TA9B044	Hose Kit Ass'y 10 m	
TP05777	Ultra-high Pressure Hose 10 m	
TA95307	Switch Cord Ass'y 10 m	1 piece
TA94386	Foot Switch Ass'y	1 piece
TA92729	4L Oil Can	
TA96342	Hook Clamp Ass'y for HA07-1624 and HA11-1624	
TA99037	Lock Nut Ass'y for 25 mm Punch	
TQ01279	Hex. Socket Head Screw 8 x 14	
	for Securing Oblong Hole D Dies	





HYDRAULIC PUMP for SELFER HA Type

Model SC-05 Non-CE

• Single-acting



Specifications						
Model		SC-05				
Power Source (Single Phas	e)	115 V / 230 V AC				
Max. Output Pressure	MPa (kgf/cm²)	68.6	65 (700)			
Output		50 Hz	60 Hz			
At No-load	L/min	1.20	1.44			
At 68.65 MPa	L/min	0.55	0.66			
Motor		0.4	kW 4P			
Reservoir Capacity	L	L 4.0				
Discharge Port		Rc 3/8				
Mass (Weight)	kg		27.5			

Electrically Operated Hydraulic Puncher

HANDY SELFER

Self-contained hydraulic punch shows its power in making round or elongated holes in flat bar, angle bar or channel iron.

Model **E25-0615** Non-CE

- Double insulation
- E punch and E die
- Max. punching thickness: 6 mm
- Max. punching diameter: 15 mm
- Max. throat depth: 25 mm



• 2.5 mm Hex. Socket Screw Key

Model **E55-0619** Non-CE

- EL punch and EL die
- Max. punching thickness: 6 mm
- Max. punching diameter: 19 mm
- Max. throat depth: 55 mm



Specifications
Model
Danier Carros (Cina

Model			E25-	-0615	E55-0619			
Power Sou	rce (Single Phase)		220 - 240 V	AC, 50/60 Hz	110 - 120 V AC, 50/60 Hz 220-240 V AC, 50/60Hz			
Max. Throa	nt Depth	mm	2	25	55			
Motor Rated Power Consumption W		W	3	05		670		
	Rated Current	Α	1	1.4		3.0		
Punching	Material			Mild	Mild Steel			
Capacity	Max. Punching Diameter	mm	1	15	19			
	Max. Punching Thickness	mm	,	6		6		
Punching t	time sec (single	pass)		4		2		
Power Core	d Length	m	2	2.4		2.4		
Mass (Wei	ght)	kg	7.0		14			
Accessorie	es Included		E Punch 15 (Installed) E Die 15A E Die 15B (Installed) Sub Handle	4 mm Hex. Socket Screw Key 10 x 12 mm Spanner Auxiliary Oil 40 cc Tool Box	EL Punch 18 (Installed) EL Die 18A EL Die 18B (Installed) Sub Handle	• 5 mm Hex. Socket Screw Key • 10 x 12 mm Spanner • Stand • Auxiliary Oil 40 cc		

• Spanner 8

Die Selection

15 OD

Optional Accessory (E25-0615)

100 x 50 t7.5

125 x 65 t8

Optional F	optional Addocadely (EEG dolla)						
PN	Description	Sales Unit					
TB00800	Stand Ass'y	1 piece					

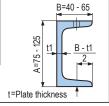


Die Selection						
E Die and El Die	Punching Th	Madal				
E Die and EL Die	Mild Steel	Stainless Steel	Model			
Round Hole E Die A (for Thin Sheets)	2 to 3.2	Max. 3	E05.0045			
Round Hole E Die B (for Thick Sheets)	4 to 6	Max. 4	E25-0615			
Round Hole EL Die A (for Thin Sheets)	2 to 3.2	Max. 3				
Round Hole EL Die B (for Thick Sheets)	4 to 6	Max. 4	E55-0619			
Round Hole EL Die C (for Channel Iron)	7 to 8	-				

• 3 mm Hex. Socket Screw Key

· 4 mm Hex. Socket Screw Key

Punching Capacity in Channel Iron (E55-0619) Punching Dia. Size 10 0D 11 0D 12 0D 13 0D 14 0D 75 x 40 17





Tool Box

Oblong Hole S	Size				~ T		
	() () () () () () () () () ()	√ 10→		A (5)	() () () () () () () () () ()		unit: mm
E25-0615	←10→	 ← 10 →	←12→	←13→	←13→	_	
	(-10→)		\ 13 →	↑	↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑	16.5	
E55-0619	T 00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		T N N N N N N N N N N N N N N N N N N N	19.5	20-	→ 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

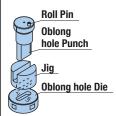
16 OD

Punches & Dies for SELFER Puncher

Jig 25 x 14

Jig 25 x 18

FOR HS06-1322/HS07-1624/HS11-1624/HA06-1322/HA07-1624/HA11-1624 **Oblong hole D Punch** Oblong hole D Die **Oblong hole Jig** PN TJ13229 D Punch 16 x 8 TJ13238 D Die 16 x 8 TK00455 Jig 16 x 8 TJ13230 D Punch 18 x 9 TJ13231 D Punch 20 x 10 TK00456 TJ13239 Jig 18 x 9 D Die 18 x 9 TJ13240 Jig 20 x 10 D Die 20 x 10 TK00457 TJ13232 D Punch 22 x 11 TJ13233 D Punch 24 x 12 TJ13241 TK00458 D Die 22 x 11 Jig 22 x 11 TJ13242 D Die 24 x 12 TK00459 Jig 24 x 12 TJ13234 D Punch 25 x 9* TJ13235 D Punch 25 x 12* TJ13243 TK00460 D Die 25 x 9 Jig 25 x 9 Jig 25 x 12 TJ13244 TK00461 D Die 25 x 12



Optiona	Optional Accessories							
PN	PN Description							
TQ01279	Hex. Set Screw 8 x 14 for Securing Oblong Hole Dies	1 piece						
TA99037	Lock Nut Ass'y for D Punch 25	1 set						

TJ13236	D Punch 25 x 14*	TJ13245	D Die 25 x 14	TK00462	
TJ13237	D Punch 25 x 18*	TJ13246	D Die 25 x 18	TK00463	
*TA99037 I	Lock Nut Ass'v is requi	red for Oblor	na hole D Punch 25 x 9	9 / 12 / 14 / 1	8

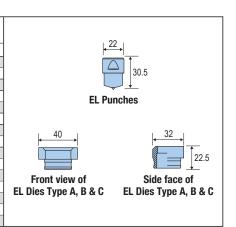
Ch Round hole D Die PN Size 3 TJ10779 D Die 8 TJ11089 D Die 9 0 TJ06701 D Die 10 1 TJ06699 D Die 11
TJ10779 D Die 8 TJ11089 D Die 9 TJ06701 D Die 10 TJ06701 D Die 10
7 TJ11089 D Die 9 0 TJ06701 D Die 10
0 TJ06701 D Die 10
0 1J06/01 D Die 10
1 T106600 D Dio 11
1 1300099 D Die 11
2 TJ06697 D Die 12
3 TJ06695 D Die 13
4 TJ06693 D Die 14
4.5 TJ06612 D Die 14.5
5 TJ06691 D Die 15 D Punches
6 TJ06689 D Die 16
7 TJ06687 D Die 17
7.5 TJ06610 D Die 17.5
8 TJ06685 D Die 18 42
9 TJ06683 D Die 19
9 1306683 D Die 19 20 TJ06681 D Die 20
0.5 TJ06608 D Die 20.5 D Dies
1 TJ06679 D Die 21
1.5 TJ07980 D Die 21.5
2 TJ06677 D Die 22
3 TJ06675 D Die 23
13.5 TJ06569 D Die 23.5 • TA99037 Lock Nut Ass'y is
TJ07749 D Die 24 required for D Punch 25
5 TJ10062 D Die 25

Round	hole E Punch		d hole E Die or thin sheets)		d hole E Die or thick sheets)	
PN	Size	PN	Size	PN	Size	
TK00100	E Punch 4	TK00101	E Die 4A	-	-	
FK00102 E Punch 5		TK00103	E Die 5A	TK00104	E Die 5B	
TK00143	E Punch 5.5	TK00144	E Die 5.5A	TK00145	E Die 5.5B	
TK00105 E Punch 6		TK00106	E Die 6A	TK00107	E Die 6B	
TK00146 E Punch 6.5		TK00147	E Die 6.5A	TK00148	E Die 6.5B	
TK00111	E Punch 8	TK00112	E Die 8A	TK00113	E Die 8B	
TK00149	E Punch 8.5	TK00150	E Die 8.5A	TK00151	E Die 8.5B	
TK00117	E Punch 10	TK00118	E Die 10A	TK00119	E Die 10B	
TK00120	E Punch 11	TK00121	E Die 11A	TK00122	E Die 11B	
TK00123	E Punch 12	TK00124	E Die 12A	TK00125	E Die 12B	
TK00097	E Punch 13	TK00098	E Die 13A	TK00099	E Die 13B	
TK00167	E Punch 14	TK00168	E Die 14A	TK00169	E Die 14B	
TK00428	E Punch 15	TK00288	E Die 15A	TK00429	E Die 15B	
Oblona	hole E Punch		g hole E Die		g hole E Die	
		` "	or thin sheets)	() -	or thick sheets	
PN	Size	PN	Size	PN	Size	
TK00126	E Punch 10 x 5	TK00127	E Die 10 x 5A	TK00128	E Die 10 x 5B	
TK00158	E Punch 10 x 6.5	TK00159	E Die 10 x 6.5A	TK00160	E Die 10 x 6.5B	
TK00129	E Punch 12 x 6	TK00130	E Die 12 x 6A	TK00131	E Die 12 x 6B	
TK00152	E Punch 13 x 6.5	TK00153	E Die 13 x 6.5A	TK00154	E Die 13 x 6.5B	
TK00155	E Punch 13 x 8.5	TK00156	E Die 13 x 8.5A	TK00157	E Die 13 x 8.5B	
35 21: over or equal 8 dia. E Punches Front view of Side face of						
Liun		ies Type A				
Front view of E Dies Type B 27 21: over or equal 8 dia. (19: under 8 dia.)						

FUK E5	FUR E55-U619									
Oblong hole EL Punch			ng hole EL Die for thin sheets)	Oblong hole EL Die (Type B for thick sheet						
PN	PN Size		Size	PN	Size					
TK00242	EL Punch 10 x 6.5	TK00254	EL Die 10 x 6.5A	TK00266	EL Die 10 x 6.5B					
TK00243	EL Punch 13 x 6.5	TK00255	EL Die 13 x 6.5A	TK00267	EL Die 13 x 6.5B					
TK00244	EL Punch 13 x 8.5	TK00256	EL Die 13 x 8.5A	TK00268	EL Die 13 x 8.5B					
TK00245	EL Punch 13.5 x 9	TK00257	EL Die 13.5 x 9A	TK00269	EL Die 13.5 x 9B					
TK00246	EL Punch 15 x 10	TK00258	EL Die 15 x 10A	TK00270	EL Die 15 x 10B					
TK00247	EL Punch 16.5 x 11	TK00259	EL Die 16.5 x 11A	TK00271	EL Die 16.5 x 11B					
TK00248	EL Punch 17 x 8.5	TK00260	EL Die 17 x 8.5A	TK00272	EL Die 17 x 8.5B					
TK00249	EL Punch 18 x 9	TK00261	EL Die 18 x 9A	TK00273	EL Die 18 x 9B					
TK00250	EL Punch 18 x 12	TK00262	EL Die 18 x 12A	TK00274	EL Die 18 x 12B					
TK00251	EL Punch 19.5 x 13	TK00263	EL Die 19.5 x 13A	TK00275	EL Die 19.5 x 13B					
TK00252	EL Punch 20 x 10	TK00264	EL Die 20 x 10A	TK00276	EL Die 20 x 10B					
TK00253	EL Punch 21 x 14	TK00265	EL Die 21 x 14A	TK00277	EL Die 21 x 14B					
		Roun	d hole FL Die	Roun	d hole FL Die					

FOR FEE OC10

TK00253	EL Punch 21 x 14	TK00265	EL Die 21 x 14A	TK00277	EL Die 21 x 14B		
Round	hole EL Punch	Round hole EL Die Round hole EL Die (Type A for thin sheets) (Type B for thick sheets)		Round hole EL Die (Type C for channel iron)			
PN	Size	PN	Size	PN	Size	PN	Size
TK00193	EL Punch 6	TK00208	EL Die 6A	TK00222	EL Die 6B	-	-
TK00194	EL Punch 6.5	TK00209	EL Die 6.5A	TK00223	EL Die 6.5B	-	-
TK00195	EL Punch 8	TK00210	EL Die 8A	TK00224	EL Die 8B	-	-
TK00196	EL Punch 8.5	TK00211	EL Die 8.5A	TK00225	EL Die 8.5B	-	-
TK00197	EL Punch 10	TK00212	EL Die 10A	TK00226	EL Die 10B	TK00235	EL Die 10C
TK00198	EL Punch 11	TK00213	EL Die 11A	TK00227	EL Die 11B	TK00236	EL Die 11C
TK00199	EL Punch 12	TK00214	EL Die 12A	TK00228	EL Die 12B	TK00237	EL Die 12C
TK00200	EL Punch 13	TK00215	EL Die 13A	TK00229	EL Die 13B	TK00238	EL Die 13C
TK00201	EL Punch 14	TK00216	EL Die 14A	TK00230	EL Die 14B	TK00239	EL Die 14C
TK00202	EL Punch 15	TK00217	EL Die 15A	TK00231	EL Die 15B	TK00240	EL Die 15C
TK00203	EL Punch 16	TK00218	EL Die 16A	TK00232	EL Die 16B	TK00241	EL Die 16C
TK00204	EL Punch 17	TK00219	EL Die 17A	TK00233	EL Die 17B	-	-
TK00205	EL Punch 18	TK00220	EL Die 18A	TK00234	EL Die 18B	-	-
TK00278	EL Punch 18.5	TK00279	EL Die 18.5A	TK00280	EL Die 18.5B	-	-
TK00180	EL Punch 19	TK00181	EL Die 19A	TK00182	EL Die 19B	-	-



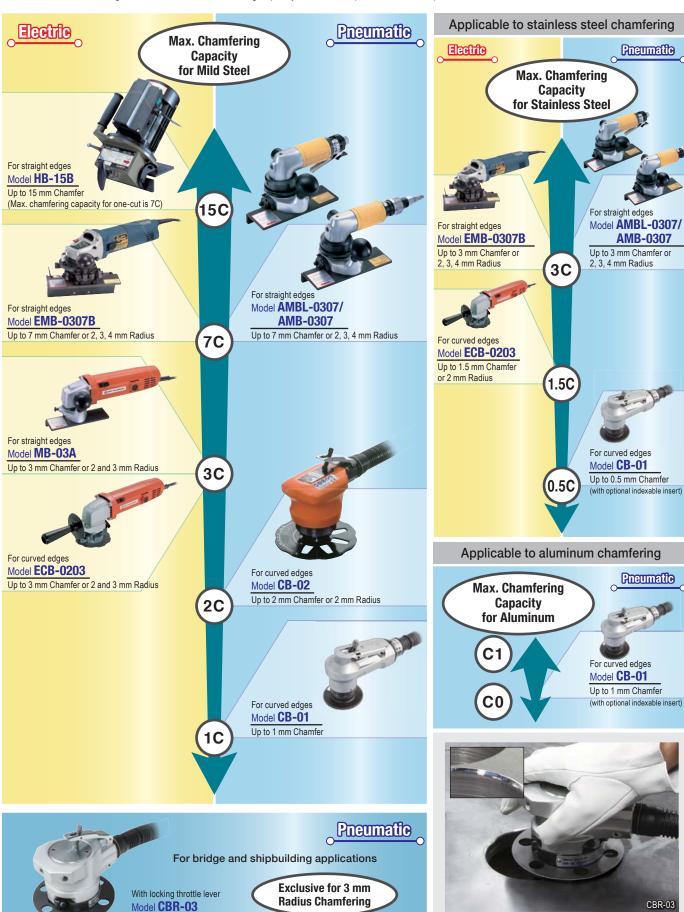
NITTO KOHKI Tools for Professional Use

	Chamfering	Scaling & Chipping	Grinding & Sanding	Flat Sanding
Machining & Molding	0	•		•
Sheet-metal Working	•	•	•	•
Welding	•	0	•	
Painting	•		•	
Steel Fabricating & Can Manufacturing	•	•	•	•
Molding & Die-casting	•	•	•	•
Bridges & Ship Building	•	•	•	•
Plant Construction & Piping		•	•	•
Wood Working & Art			•	•
Automotive & Painting	•	•	•	0
Construction		0	•	
© : Best Suited Suited	Hand Beveler	Air Chipper	Myton	Compact Multi Sander
. Sulled				
	P27	P32		P43
	Mini Beveler	Auto Chisel		Free Sander
	P27 - 29	P33	P37 - 38	P44
	Circuit Beveler	Super Kelen	Belton	Line Sander
		P34		P44
		Jet Chisel		Orbital Sander
		7		
	P28 - 30		P39 - 42	P45
				Palm Orbital Sander
		P35 - 36		P45



Guide for Selecting Portable Chamfering Tools

Select the model according to the conditions of chamfering capacity, electrical or pneumatic tool required, and materials to be chamfered.



For curved edges

HAND BEVELER Model **HB-15B** • Mild steel: 15C MINI BEVELER Model EMB-0307B

• Mild steel: 7C, 4R • Stainless steel: 3C, 4R

MINI BEVELER Model MB-03A • Mild steel: 3C, 3R CIRCUIT BEVELER Model ECB-0203

• Mild steel: 3C, 3R • Stainless steel: 1.5C, 2R

For further information, see the following pages.

P27 for Model HB-15B P27 for Model EMB-0307B P28 for Model MB-03A P28 for Model ECB-0203









Specifications			ELEC	CTRIC	
Model		HB-15B	EMB-0307B	MB-03A	ECB-0203
Power Source (Single	Phase)	220 - 240 V AC 50 Hz 110 - 120 V AC 60 Hz	220 - 240 V AC, 50/60 Hz	220 - 240 V AC 50/60 Hz	
Rated Power Consump	otion W	910	1100	430 450	
Duty Cycle	min	Conti	inuous		30
No-load Speed	min ⁻¹ (rpm)	2750 (220 - 240 V) 3340 (110 - 120 V)	11	000	10000
Chamfering Capacity	Mild Steel	Up to 15 mm Chamfer	Up to 7 mm Chamfer	Up to 3 m	ım Chamfer
		(Initial chamfer is 7 mm.)	2, 3, 4 mm Radius	2 and 3 r	nm Radius
	Stainless Steel		Up to 3 mm Chamfer		Up to 1.5 mm Chamfer
		_	2, 3, 4 mm Radius	_	2 mm Radius
Chamfer Angle		15° - 45°		4	!5°
Mass (Weight)	kg	14	3.9		2.5
Optional Accessories		TA9A728 Pipe Plate Ass'y for Pipe Outer Edge Beveling (Pipe O.D. 125 to 800 mm)	*TB02539 Attachment for Pipe Outer Edge Beveling (Pipe O.D. 80 to 200 mm) *Pipe O.D. more than 200 mm can be	TA9A594 Inner Head Ass'y for Pipe Inner Edge Beveling (Minimum Inner Pipe Diameter : 100 mm)	TB03097 Plate Ass'y for Straight Edge Beveling
			chamfered with the standard accessory.		TB02862 Dust Box Ass'y Used with TB03097 Plate Ass'y
					• TB02857 Guide Sleeve 24 mm Dia. Ass'y

MINI BEVELER Model AMBL-0307 (Lever) Model AMB-0307 (Ring)

- Mild steel: 7C, 4R
- Stainless steel: 3C, 4R

CIRCUIT BEVELER

- Model CB-01
- Mild steel: 1C
- Stainless steel: 0.5C*
- Aluminum: 1C*

CIRCUIT BEVELER Model CB-02

• Mild steel: 2C, 2R

CIRCUIT BEVELER Model CBR-03 • Mild steel: 3R

For further information, see the following pages.

P29 for Model AMBL/AMB-0307

P29 for Model CB-01 P30 for Model CB-02 P30 for Model CBR-03









Cuacifications			DNEU	MATIO	
Specifications ?			PNEU	MATIC	
Model		AMBL-0307/AMB-0307	CB-01	CB-02	CBR-03
Air Pressure	MPa (kgf/cm²)		0.6	5 (6)	
Air Consumption (No	Load) m³/min	0.9	0.15	0.4	0.65
Free Speed	min ⁻¹ (rpm)	14000	28000	15000	12000
Chamfering Capacity	Mild Steel	Up to 7 mm Chamfer	He to 4 years Observiors	Up to 2 mm Chamfer	2 Dadina
		2, 3, 4 mm Radius	Up to 1 mm Chamfer	2 mm Radius	3 mm Radius
	Stainless Steel	Up to 3 mm Chamfer	11- t- 0.5 Obt *		
		2, 3, 4 mm Radius	Up to 0.5 mm Chamfer *	-	-
	Aluminum	-	Up to 1 mm Chamfer *	-	=
Chamfer Angle		15° - 45°	4	5°	_
Mass (Weight)	kg	2.9	0.5	1.8	2
Optional Accessories		TB02539 Attachment for Pipe Outer Edge Beveling (Pipe O.D. 80 to 200 mm)	TB09143 Plate Ass'y for Straight Edge Beveling TB09140 Guide Plate 78 Ass'y	TB02437 Thin Plate Attachment Ass'y	-
			for More Stable Operation		

Portable Chamfering Tools

HAND BEVELER

Model HB-15B C€

Chamfering up to 15C

- Ideal for plate, pipe, and tube chamfering for welding preparation
- Chamfer width up to 15 mm at 45° angle using multiple passes
- Indexable inserts have four working edges for good economy
- Finishes a surface so fine that post-sanding is unnecessary
- Column R-section can be chamfered with optional attachment
- · High speed cutting action minimizes material hardening



Model		HB-15B			
Power Source (Single Phase	se)	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz		
Rated Power Consumption	W W	910			
Rated Current	А	10.5	4		
Duty Cycle	min	Continuous			
No-load Speed	min-1(rpm)	3350 2750			
Chamfering Capacity (Mild	Steel)	Up to 15 mm Chamfer *			
Chamfer Angle		15° - 45°			
Power Cord Length	m	n 5			
Mass (Weight)	kg	15			

Accessories Included

- 12 pieces of Indexable Insert 12.7 (Installed)
- 12 pieces of Indexable Insert 12.7
- 4 mm Hex. Socket Screw Kev
- 5 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw key
- 24 x 27 mm Spanner
- Hook Spanner 25 28
 3 mm T Wrench
- · Roller Bracket Ass'y · Spacer A
- Spacer B
- Plate B

3
Chamfering steel plates



Chamfer Angle and Width							
Milo		eel(mm)		↓			
Chamfer Angle α	Χ	Y	Chamfer	X			
45°	15	15	1,	α			
30°	9	15.5] Y	Straight			
15°	4	15.4					

Handy Electric Chamfering Tool

MINI BEVELER

Model EMB-0307B C€

☐ Double insulation

Designed to chamfer stainless and mild steel

- · Ideal for edge chamfering pipe, tube, and plate
- Adjustable to chamfer angles from 15° to 45°
- Chamfer width up to 7 mm on mild steel.
- · Uses indexable carbide inserts
- · Swarf and chip collection box included



7C Mild Steel

3C 4R Stainless Steel

- Specifications EMB-0307B Model 220 - 240 V AC, 50/60 Hz* **Power Source (Single Phase) Rated Power Consumption** W 1100 **Rated Current** Α 5 **Duty Cycle** Continuous No-load Speed min⁻¹(rpm) 11000 **Chamfering Capacity** Mild Steel Up to 7 mm Chamfer or 2, 3, 4 mm Radius Stainless Steel Up to 3 mm Chamfer or 2, 3, 4 mm Radius **Chamfer Angle** 15° - 45° **Power Cord Length** 2.5 m Mass (Weight) 3.9 kg
 - *115 V available on request.

Accessories Included

- Indexable Insert with Hole 12.7 (Installed)
- Indexable Insert Set Screw 4 x 7 (Installed)
- Indexable Insert with Hole 12.7
- Indexable Insert Set Screw 4 x 7
- Dust Box Ass'y Carbon Brush Ass'v
- 2 pieces of Hex. Nut M8
- 2 pieces of Hex. Socket Set Screw 8 x 25
- 3 pieces of Pan Head Screw 5 x 10
- 4 mm Hex. Socket Screw Key
- Spanner T-15D

Chamfer Angle	e, Wid	th and	l Radii	us			
0 ()	Milo	d Steel(r	nm)	Stainle	ess Stee	el(mm)	
Chamfer Angle $lpha$	Х	Υ	Z	Х	Υ	Z	Chamfer X
45°	7	7	9.9	3	3	4.2	v a
30°	3.8	6.6	7.6	2.2	3.8	4.4	Y //z
15°	1.5	5.6	5.8	1	3.8	3.9	Straight

	Mild Steel(mm)	Stainless Steel(mm)	
Radius	2, 3, 4	2, 3, 4	Radius
			Round

Handy Electric Chamfering Tool

MINI BEVELER

Model MB-03A Non-CE

Double insulation

Compact and light for speed chamfering

- An outer R-part attachment allows chamfering of outer diameters with a radius greater than 170 mm
- An optional inner head ass'y allows chamfering a pipe of inner diameter larger than 100 mm (50R)



Model		MB-	03A
Power Source (Single Phase	e)	110 V AC, 50/60 Hz	230 V AC, 50/60 Hz
Rated Power Consumption	W	43	30
Rated Current	Α	4.5	2
Duty Cycle	min	3	0
No-load Speed	min ⁻¹ (rpm)	110	000
Chamfering Capacity (Mild	Steel)	Up to 3 mm Chamfer or	2 mm and 3 mm Radius
Chamfer Angle		45	5°
Power Cord Length	m	2.	5
Mass (Weight)	kg	2.	5

Accessories Included

- Indexable Insert 9.525 R2 (Installed)
- Indexable Insert 9.525

Mild Steel

- 3 mm Hex. Socket Screw Key
- 4 mm Hex. Socket Screw Key
- Spanner T-9F
- Hex. Nut
- 2 pieces of Hex. Socket Set Screw 8 x 25

Cham	fer Ang	jle, Widt	h and R	Radi	us		
Mild Ste	eel(mm)					Mild Steel(mm)	
Х	Υ	Chamfer	Х		Radius	2, 3	Radius
3	3	1,	. 45°				
		Y	Straid	aht			Round

Electric Radial Chamfering Tool

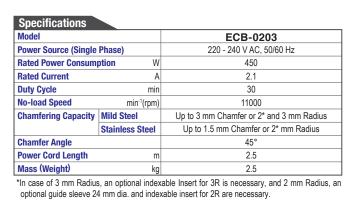
CIRCUIT BEVELER

Model ECB-0203 C€

Double insulation 400 mm 3C 3R Mild Steel Stainless Steel

Smoothly chamfering straight and curved edges

- Designed to chamfer stainless and mild steel
- Minimum chamfering plate thickness is 2 mm (Max. 0.5 mm Chamfer)
- Indexable inserts have four working edges for good economy
- An optional straight plate allows chamfering a straight edge shoulder



Accessories Included

- Indexable Insert with Hole 12.7 (Installed)
 Indexable Insert Set Screw 4 x 7 (Installed)
- Indexable Insert with Hole 12.7
- Indexable Insert With Hole 12.7
 Indexable Insert Set Screw 4 x 7
- Sub Handle
- Grip Guard

Chamfering curved edges

- Ball Bearing 687zz
- 5 mm Hex. Socket Screw Key
- 8 x 10 mm Spanner
- Spanner T-150
- Gauge C3

Chamfering range of operation

Min. Diameter

Min. Radius

Min. Depth

Min. Thickness

18 mm

Min. Thickness

Chamfering straight edges

Chamfe	er Angle	, Width a	and Rad	ius						
Mild Ste	eel(mm)	Stainless	Steel(mm)			-		Mild Steel	Stainless Steel	
Х	Υ	Χ	Υ	Chamfer	X			(mm)	(mm)	Radius
3	3	1.5	1.5		45°/		Radius	2, 3	2	
				` Υ	Str	aight				Round

Pneumatic Chamfering Tool

MINI BEVELER

Model AMBL-0307 CE Model AMB-0307 Non-CE

Lever switch type

Ring switch type









Specifications

Model		AMBL-0307 / AMB-0307
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-	load) m³/min	0.9
Free Speed	min ⁻¹ (rpm)	14000
Chamfering Capacity	Mild Steel	Up to 7 mm Chamfer or 2, 3, 4 mm Radius
	Stainless Steel	Up to 3 mm Chamfer or 2, 3, 4 mm Radius
Chamfer Angle		15° - 45°
Inlet Size		Rc 3/8
Mass (Weight)	kg	2.9

Ideal for chamfering plate, pipe, tube

· Lightweight design for portable edge chamfering applications

· Designed to chamfer stainless and carbon steels Adjustable to chamfer angles from 15° to 45°

and other profiles

• 300 mm minimum radius bend • Chamfer width up to 7 mm at 45°

· Uses indexable carbide inserts

Accessories Included

- Indexable Insert with Hole 12.7 (Installed) Indexable Insert Set Screw 4 x 7 (Installed)
- Indexable Insert with Hole 12.7
- Indexable Insert Set Screw 4 x 7
- 2 pieces of Hex. Socket Set Screw 8 x 25
- 2 pieces of Hex. Nut M8
- 3 mm Hex. Socket Screw Key
- 4 mm Hex. Socket Screw Key
- Spanner T-15F
- Bushing R 3/8 x NPT 3/8

Chamter Ang	ie, wi	atn ar	ia Kad	alus			
0	Milo	d Steel(r	nm)	Stainl	ess Stee	l(mm)	
Chamfer Angle α	Х	Υ	Z	Χ	Υ	Z	Chamfer X
45°	7	7	9.9	3	3	4.2	να
30°	4	7	8.1	2.2	3.8	4.4	Y //z
15°	22	Q	23	1	3.8	3.0	Straight

	Mild Steel(mm)	Stainless Steel(mm)	
Radius	2, 3, 4	2, 3, 4	Radius
			Round

Pneumatic Radial Chamfering Tool

CIRCUIT BEVELER

Model CB-01 C€

Ideally suited for chamfering machine and mold component parts

- Only requires a 6.8 mm diameter hole for chamfering
- Two 3-sided indexable inserts provide a cost effective way to get a smooth, chatter free finish
- · Aluminum and stainless steel can also be processed with optional indexable insert









Specifications		
Model		CB-01
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-	load) m³/min	0.15
Free Speed	min ⁻¹ (rpm)	28000
Chamfering Capacity	Mild Steel	Up to 1 mm Chamfer
	Stainless Steel*	Up to 0.5 mm Chamfer
	Aluminum*	Up to 1 mm Chamfer
Chamfer Angle		45°
Minimum Workpiece 1	'hickness mm	1.5 (0.5 mm Chamfer)
Inlet Size		Rc 1/4
Mass (Weight)	kg	0.5

^{*}Optional indexable insert is required.

Accessories Included

- 2 pieces of Indexable Insert 8.4 (Installed)
- 2 pieces of Indexable Insert Set Screw (Installed)
- · 2 pieces of Indexable Insert Set Screw
- 2 mm Hex. Socket Screw Key for Chamfering Adjustments
- · Spanner T-6F for Replacement of Indexable Insert
- Bushing R 1/4 x NPT 1/4

Cha	amfering ra	inge of oper	ation
Min. Diameter	Min. Radius	Min. Depth	Min. Thickness
William State of the state of t	The state of the s	≥6 mm ≥7 mm	≧1.5 mm

Cham	ıfer Anç	gle and	Width			
Mild St	eel(mm)	Stainless	Steel(mm)	Aluminu	ım(mm)	
Х	Y	Х	Y	Х	Y	Chamfer X
1	1	0.5	0.5	1	1	45°
						Straight
						<u>, </u>

Pneumatic Radial Chamfering Tool

CIRCUIT BEVELER

Model CB-02 C€

Uniquely designed to chamfer circular, elliptical and straight line profiles

- · Chamfers exterior and/or interior edges
- · Depth gauge provided to accurately set chamfer widths
- Optional attachment PN TB02437 available for chamfering thin materials



Model		CB-02
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load) m³/min	0.4
Free Speed	min ⁻¹ (rpm)	15000
Chamfering Capacity		Up to 2 mm Chamfer or 2 mm Radius
Chamfer Angle		45°
Inlet Size		Rc 1/4
Mass (Weight)	kg	1.8

Accessories Included

- Indexable Insert 9.525 (Installed)
- Indexable Insert 9.525
- · Adjustment Gauge
- Spanner T-9F

Shipbuilding

materials prior to coating

by International Marine Organization.

double-side skin bulk carrier production

- · Protective Cap
- Hook Spanner 58-65
- \bullet Bushing R 1/4 x NPT 1/4

Chamfering range of operation							
Min. Diameter	Min. Radius	Min. Depth					
	The state of the s	<u></u> ≧20 mm					

Chamfer Angle, Width and Radius							
Mild Ste	eel(mm)					Mild Steel(mm)	
Х	Y	Chamfer	Х		Radius	2	Radius
2	2	\	_45°				
		Y	Stra	iaht			Round
							, i

Pneumatic Radial Chamfering Tool

CIRCUIT BEVELER

Model CBR-03 C€

117 mm 81 mm 3R Steel

Specifications Model **CBR-03 Air Pressure** MPa (kgf/cm²) 0.6(6)Air Consumption (No-load) m³/min 0.65 Free Speed 12000 min-1(rpm) 3 mm Radius **Chamfering Capacity** Minimum Workpiece Thickness

For bridge and shipbuilding applications

• Radius chamfering on the scallop parts or holes of bridge members

· Meets or exceeds PSPC* requirements on surface preparation of steel

· Radius chamfering on steel materials used in seawater ballast tanks and

kg

• Dual cutting head with 4 radius surfaces per tip and a quick-change base

*PSPC stands for Performance Standard for Protective Coatings regulated

Accessories Included

Inlet Size

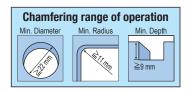
Mass (Weight)

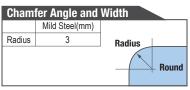
- 2 pieces of Indexable Insert 12.7 R3 (Installed) • 2 pieces of Indexable Insert Set Screw (Installed)
- Handle
- Indexable Insert Set Screw

Spanner T-15D

Rc 1/4

2





Optional Beveler Accessories

Ref. No.	PN	Description	Sales Unit	HB-15B	EMB-0307B AMBL-0307 AMB-0307	MB-03A	ECB-0203	CB-01	CB-02	CBR-03
_	TB09097	Indexable Insert 8.4 for Mild Steel	10 pcs./set					•		
-	TB09338	Indexable Insert 8.4 for Stainless Steel	10 pcs./set					•		
-	TB10407	Indexable Insert 8.4 for Aluminum	4 pcs./set					•		
-	TA9A093	Indexable Insert 12.7	12 pcs./set	•						
-	TB01159	Indexable Insert 12.7 with Hole	10 pcs./set		•		•			
-	TB01791	Indexable Insert 12.7 R2	10 pcs./set		•		•			
-	TB01651	Indexable Insert 12.7 R3	10 pcs./set		•		•			
-	TB01790	Indexable Insert 12.7 R4	10 pcs./set		•					
-	TB09018	Indexable Insert 12.7 R3	10 pcs./set							•
-	TA9A386	Indexable Insert 9.525	10 pcs./set			•			•	
-	TA9A592	Indexable Insert 9.525 R2	10 pcs./set			•			•	
-	TA9A638	Indexable Insert 9.525 R3	10 pcs./set			•				
1	TB09140	Guide Plate 78 Ass'y for More Stable Operation	1 set					•		
2	TB09143	Plate Ass'y for Straight Edge Use	1 set					•		
3	TA9A728	Pipe and tube Beveling Attachment	1 set	•						
4	TB02539	Attachment for Small Dia. Pipe	1 set		•					
5	TA9A594	Inner Head Ass'y	1 set			•				
6	TB02857	Guide sleeve 24 mm dia. Ass'y	1 set				•			
7	TB03097	Plate Ass'y for Straight Line Use	1 set				•			
8	TB02862	Dust Box Ass'y	1 set				•			
9	TB02437	Thin Plate Attachment Ass'y	1 set						•	
-	TB03424	Spanner T-9D	1 piece			•			•	
-	TQ01683	Spanner T-15D	1 piece		•		•			

Ref. No.2: Requires use of TB09140 Guide Plate 78 Ass'y Ref. No.3: Capacity 125 to 800 mm O.D.

Ref. No.4: Capacity 80 to 200 mm O.D.

Ref. No.5: Capacity Minimum 100 mm I.D.

Ref. No.6: For chamfering R2

Ref. No.7: Used with Plate Ass'y for Straight Line Use Ref. No.8: Used with Plate Ass'y for Straight Line Use































TB09140 Guide Plate 78 Ass'y for More Stable Operation



TB09143 Plate Ass'y for Straight Edge Use

Pneumatic Chipping Hammer

AIR CHIPPER

Removes weld spatter quickly and easily

- Ideal tool for quickly and efficiently removing weld spatter, rust and other debris from most surfaces
- Compact, heavy-duty construction for tough industrial applications
- Easy one-touch chisel installation and removal NO tools required
- Idle protection system, helps prevent accidental start-up "ACH-16" only

Model ACH-16 €



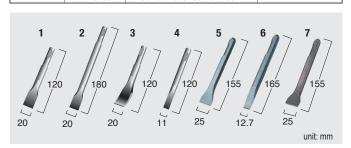




Specifications			
Model		ACH-16	CH-24
Air Pressure	MPa (kgf/cm²)	0.6	(6)
Air Consumption (No-load)	m³/min	0.15	0.2
Strokes per Minute	min ⁻¹	6000	4000
Shank Size	mm	10.5 Round	12.7 Square
Inlet Size		Rc	3/8
Mass (Weight)	kg	0.9	1.7
Accessories Included		 TQ03431 Flat Chisel (Installed) Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8 	TP15166 Curved Flat Chisel (Installed) Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8

Optional Chisels for Air Chipper ACH-16						
Ref. No.	PN	Description	Sales Unit			
1	TQ03431	Flat Chisel 20 x 120				
2	TQ03452	Flat Chisel 20 x 180	1 piece			
3	TQ03453	Curved Flat Chisel 20 x 120	1 piece			
4	TQ03549	Flat Chisel 11 x 120				

Optional Chisels for Air Chipper CH-24						
Ref. No.	PN	Description	Sales Unit			
5	TP15233	Flat Chisel 25 x 155				
6	TP15234	Straight Flat Chisel 12.7 x 165	1 piece			
7	TD15166	Curved Flat Chical 25 v 155				





Air Hammer

AUTO CHISEL

Model **A-300 C€**



A special spool valve inside grip assures excellent durability

- Designed for speeding up the repair and sheet metal work of automobiles, etc.
- Enables hammering work in narrow spaces
- Durable and powerful action
- Fast and easy chisel change to reduce downtime
- A wide variety of chisels available

Specifications		
Model		A-300
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load	l) m³/min	0.3
Strokes per Minute	min ⁻¹	2600
Shank Size	mm	10
Inlet Size		Rc 1/4
Mass (Weight)	kg	1.7
Accessories Included		• Bushing R 1/4 x NPT 1/4 • Hose Nipple R 1/4 x 1/4

^{*}Chisels are not included as standard.

PN: TP00572	PN: TP00573	PN: TP04606	PN: TP00575
Blank Chisel No.1001	Flat Chisel No.1002	Sheet Metal Chisel A No.1003	Sheet Metal Chisel B No.1004
For a variety of sheet metal work, bending, and rivet closing jobs	Puts increased efficiency into scraping, peeling spot welds, and cutting off bolts and pins	Cuts shapes in sheet metal fast	Just the chisel for cutting off sheet metal body panel
PN: TP00576	PN: TP00577	PN: TP00578	PN: TP00579
Silencer Cutting Chisel No.1005	Rubber Bushing Remover No.1006	Spot Weld Booster No.1007	Bushing Tool No.1008
A quick cut-off chisel for muffler piping	Helps you remove idle arm sleeves and bushings in record time	Ideal for peeling off spot welded points and cutting off pins	Puts speed and ease into the job of bushir insertion
PN: TP00580	PN: TP00581	PN: TP00582	PN: TP00583
Punch No.1009	Bushing Removing Tool No.1010	Sheet Metal Punch No.1011	20 mm Bending Chisel No.1012
For driving out pins and rivets, and fitting and removing bearings and races	A faster servicing aid in removing bushings	Opens holes for bolts and rivets	Helps you in peening and removing slag around welds
PN: TP00584 Fork Chisel 24	PN: TP00586 Fork Chisel 35	PN: TP00585	PN: TP00589
No.1013	No.1016	Fork Chisel 15 No.1017	38 mm Scraper No.1018
Disconnecting tie rod ends and ball joints	Disconnecting tie rod ends and ball joints	Disconnecting tie rod ends and ball joints	Peeling paint & removing rust from iron pla
PN: TP00590	PN: TP00591	PN: TP04995	PN: TP05244
60 mm Scraper No.1019	60 mm Concave Scraper No.1020	Sheet Metal Chisel C No.1023	Moilpoint Chisel No.1024
		-	
Peeling paint & removing rust from iron plate	Removing incrustation from pipe	Cuts shapes in sheet metal fast	Breaking-up concrete, removing sand from castings
PN: TP05775	PN: TP05801		
Rivet Removing Punch No.1025	Rivet Caulking Chisel No.1026		
	en judialestrenisis es adenizatio (n.Se.)		
Removing rivets from brake lining of		*An order is available from one piece.	

Pneumatic Scaler

SUPER KELEN

Industrial and shipboard pneumatic scalers

- Quickly and efficiently removes rust, scale, paint, tar and concrete from most surfaces
- Ideal for industrial, maritime and shipboard cleaning and descaling operations
- Idle protection system, tool will not activate unless contacting work surface
- S-1000 over 1.3 m in length for extended reach applications and operator convenience
- Tool-less chisel installation and removal

Model S-250 Non-CE







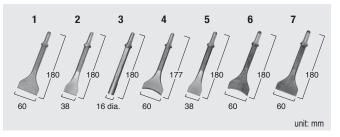




Model		S-250	S-500	S-1000		
Air Pressure	MPa (kgf/cm²)		0.6 (6)			
Air Consumption (No-I	oad) m³/min		0.27			
Strokes per Minute	min ⁻¹	2500				
Shank Size	mm	12.7				
Inlet Size			Rc 1/4			
Mass (Weight)	kg	4.1	4.7	6.1		
Accessories Included			No.2005 38 mm Bend Scraper (Installed) Hose Lock Nut M16 Hose Nipple 3/8			



Optional Chisels						
Ref. No.	PN	Description	Sales Unit			
1	TP03645	No.2001 60 mm Scraper				
2	TP03646	No.2002 38 mm Scraper				
3	TP03647	No.2003 Blank Chisel				
4	TP04010	No.2004 60 mm Concave Scraper	1 piece			
5	TP04552	No.2005 38 mm Bend Scraper				
6	TP04553	No.2006 60 mm Concave Bend Scraper				
7	TP04554	No.2007 60 mm Bend Scraper				



Needle Scaler

JET CHISEL

Powerful scaling with multi-needles

- Quickly and efficiently removes weld slag, rust, paint and scale from most surfaces
- Ideal for cleaning and descaling steel, bridgework, castings, brick, stone and many other materials
- Heavy-duty construction for industrial and maritime applications
- Proven superior design features with no internal spring components ensure trouble-free performance (JEX-2800A and JEX-20 have balancing springs)

Model JC-16 C€

• Lightweight model

Model JEX-24 C€

• Universal model

Model **JEX-28 C€**

• Heavy-duty model

Model JEX-2800A C€

• Reduced vibration model



Model		JC-16	JEX-24	JEX-28	JEX-2800A	
Air Pressure	MPa (kgf/cm²)			0.6 (6)	•	
Air Consumption (No-load	n³/min	0.15	0.27	0.35	0.43	
Strokes per Minute	min-1	4000	4000	4500	3700	
Inlet Size		Rc 3/8				
Mass (Weight)	kg	1.4	2.7	3.5	3.3	
Accessories Included		29 pieces of 2 mm x 150 mm Needles (Installed) 29 pieces of 2 mm x 150 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	23 pieces of 3 mm x 180 mm Needles (Installed) 6 mm Hex. Socket ScrewKey Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	28 pieces of 3 mm x 180 mm Needles (Installed) 14 pieces of 4 mm x 180 mm Needles Needle supporter 4 mm 6 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	28 pieces of 3 mm x 180 mm Needles (Installed) 14 pieces of 4 mm x 180 mm Needles Needle supporter 4 mm Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	

Model AJC-16 €

• Slim model

Model JT-16 C€

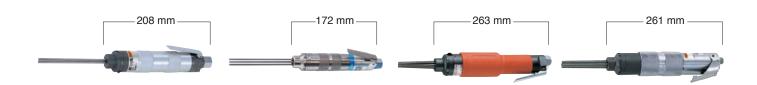
Small and lightweight model

Model JT-20 C€

Medium duty model

Model **JEX-20 C€**

• Reduced vibration model



Specifications				
Model	AJC-16	JT-16	JT-20	JEX-20
Air Pressure MPa (kgf/cm	2)	0.6	5 (6)	
Air Consumption (No-load) m ³ /mi	0.07	0.16	0.2	0.2
Strokes per Minute min	6000	6000	4000	4000
Inlet Size		Rc	3/8	
Mass (Weight) k	g 0.98	0.8	2.4	2.75
Accessories Included	3 pieces of 3 mm x 180 mm Needles (Installed) 3 pieces of 3 mm x 180 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	6 pieces of 3 mm x 180 mm Needles (Installed) 6 pieces of 3 mm x 180 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	12 pieces of 3 mm x 180 mm Needles (Installed) 12 pieces of 3 mm x 180 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8	12 pieces of 3 mm x 180 mm Needles (Installed) 12 pieces of 3 mm x 180 mm Needles 12 pieces of 3 mm x 180 mm Needles Bushing R 3/8 x NPT 3/8 Hose Nipple R 3/8 x 3/8

Electric Needle Scaler

JET CHISEL

Model **EJC-32A C€**



Powerful 300 watt double insulated motor

- Extended length, slim barrel design
- Adjustable front handle for operator comfort and convenience

Specifications				
Model	EJC-32A			
Power Source (Single Pha	se)	110 - 120 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	
Rated Power Consumption	ı W	300		
Rated Current	Α	2.8	1.4	
Duty Cycle	min	3	0	
Strokes per Minute	min ⁻¹	30	00	
Power Cord Length	m		5	
Mass (Weight)	kg	4.	5	



Shot Peening Effect

Reinforcement of a welded part with the shot peening effect increases strength by imparting residual stress to the surface of the workpiece through the high speed impact of the needles. Highly suitable for effective reinforcement of deteriorated welded parts.



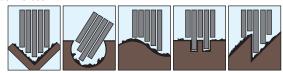
Full Automatic System - Excludes EJC-32A

The only unit of it's kind on the market without springs. This means no springs to break...no irregular power... and the advantage of low air consumption.



Self-Adjusting Needles

Jet Chisel needles automatically adjust to any surface contour. They get deep into corners, reach into uneven surfaces, and conform to all types of shapes, making it a tool no shop should be without.



Combine	Combination of Noodle and Noodle Cumparter		Model							
Combination of Needle and Needle Supporter		JC-16	JEX-24	JEX-28	JEX-2800A	AJC-16	JT-16	JT-20	JEX-20	EJC-32A
2 mm	Number of Needles Required	29 pcs.	53 pcs.	66 pcs.	66 pcs.	7 pcs.	15 pcs.	29 pcs.	29 pcs.	32 pcs.
2 mm	Needle Supporter PN	TP00290	TP02244	TP01499	TP01499	TQ05210	TQ15316	TP00338	TP00338	TP16475
3 mm	Number of Needles Required	-	23 pcs.	28 pcs.	28 pcs.	3 pcs.	6 pcs.	12 pcs.	12 pcs.	15 pcs.
3 111111	Needle Supporter PN	-	TP02245	TP01461	TP01461	TQ04554	TQ15315	TP00337	TP00337	TP16301
4	Number of Needles Required	-	-	14 pcs.	14 pcs.	-	-	-	-	-
4 mm	Needle Supporter PN	-	-	TP01462	TP01462	-	-	-	-	-

Nee	dle	DN	Calaa Unit					Model				
Diameter	Length	PN	Sales Unit	JC-16	JEX-24	JEX-28	JEX-2800A	AJC-16	JT-16	JT-20	JEX-20	EJC-32A
	150 mm	TA98780	100 pcs./set	•	•	•	•	•	•	•	•	•
2 mm	180 mm	TA98781	100 pcs./set	•	•	•	•	•	•	•	•	
2 111111	300 mm	TA9A213	50 pcs./set	•	•	•	•	•	•	•	•	•
	500 mm	TA9A214	50 pcs./set	•	•		•	•	•	•	•	
	180 mm	TA98782	100 pcs./set		•	•	•	•	•	•	•	•
3 mm	300 mm	TA9A216	50 pcs./set		•		•	•	•	•	•	
3 111111	500 mm	TA9A217	50 pcs./set		•	•	•	•	•	•	•	•
	800 mm	TA9A218	50 pcs./set		•	•	•	•	•	•	•	•
	180 mm	TA98783	50 pcs./set			•	•					
4 mm	300 mm	TA9A220	50 pcs./set			•	•					
	500 mm	TA9A221	50 pcs./set			•	•					



Optional Needles

Premium Nitto Kohki needles out-perform competitors' needles ensuring optimal performance and trouble-free operation.

GRINDING & SANDING

Pneumatic Grinder

MYTON

Heavy-duty grinders for tough applications

- · Side exhaust with noise reduction system
- · Great power/weight ratio

Model MYG-25 C€

- For Grinding Wheel 58 mm
- Compact and lightweight type

Model MYG-40 C€

- For Grinding Wheel 100 mm
- Powerful type

Model MAGW-40 <€

- Lever switch type
- Depressed center wheel 100 mm

Model MAGW-40 Non-CE

- Ring switch type
- Depressed center wheel 100 mm









Specifications							
Model		MYG-25	MYG-40	MAGW-40 Lever Type	MAGW-40 Ring Type		
Air Pressure MPa (kgf/cm ²)		0.6 (6)				
Air Consumption	m³/min	0.42 (No-load)	0.50 (No-load) 0.69 (Load)	0.68 (No-load)) 0.82 (Load)		
Free Speed mi	in-1(rpm)	19000	13000				
Depressed Center Grinding Wheel	mm	58	100				
Inlet Size		Rc 1/4	Rc 3/8				
Mass (Weight)	kg	0.6		1.5			
Accessories Included		5 mm Hex. Socket Screw Key 19 mm Single Ended Spanner Grinding Wheel GS #80 x 58 Bushing R 1/4 x NPT 1/4	5 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8	6 mm Hex. Socket Screw Key 17 mm Single Ended Spanner Bushing R 3/8 x NPT 3/8			

Model MAG-50 €

- For Grinding wheel 125 mm
- Heavy grinding type

Model MYG-50 CE

- Lever switch type
- For Grinding wheel 125 mm
- Heavy grinding type

Model MYG-70 €

- Lever switch type
- For Grinding wheel 180 mm
- Heavy grinding type

Model MYG-70 Non-CE

- Ring switch type
- For Grinding wheel 180 mm
- Heavy grinding type



Model		MAG-50	MYG-50	MYG-70 Lever Type	MYG-70 Ring Type
Air Pressure	MPa (kgf/cm²		0.0	5 (6)	
Air Consumption	m³/mir	0.77 (No-load) 0.83 (Load)	0.75 (No-load)	0.70 (No-load	l) 0.95 (Load)
Free Speed	min ⁻¹ (rpm	12000	11000	76	00
Depressed Center Grind	ing Wheel mm	1	125	18	30
Inlet Size			Ro	3/8	
Mass (Weight)	kg	2.2	2.5 (wit	h handle)	2.4 (with handle)
Accessories Included		Air Hose Sub Ass'y Exhaust Hose Ass'y Side Handle (anti-vibration type) 4 mm Hex Socket Screw Key Pin Face Wrench Bushing R 3/8 x NPT 3/8	Handle (anti-vibration type) 4 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw Key Pin Face Wrench Bushing R 3/8 x NPT 3/8	Handle 6 mm Hex. Socket Screw Key 10 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8	

GRINDING & SANDING

Pneumatic Sander

MYTON

Ideal for sanding and/or polishing metal, aluminum, wood, plastic and many other materials

- · Compact and lightweight design for working in confined spaces
- Side exhaust with noise reduction system

Model MYS-20 C€

- For Abrasive discs 1", 1 1/2" & 2"
- Compact and lightweight type



Model MYS-40 C€

- For Abrasive disc 100 mm
- Light sanding type





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Μa	del			

Model		MYS-20	MYS-40	MYS-70
Air Pressure N	1Pa (kgf/cm²)		0.6 (6)	
Air Consumption (No-load)) m³/min	0.42	0.45	0.90
Free Speed	min ⁻¹ (rpm)	19000	13700	7600
Abrasive Disc		1", 1 - 1/2" and 2"	100 mm	180 mm
Inlet Size		Rc	1/4	Rc 3/8
Mass (Weight)	kg	0.6	1.1	2.4
Accessories Included		2 pieces of 14 mm Single Ended Spanner Bushing R 1/4 x NPT 1/4 1" Disc Sanding Pad 1-1/2" Disc Sanding Pad 2" Disc Sanding Pad Assortment of Sample Abrasive Discs Contains: 2 each of #60, #80, #100 and #120 1" Abrasive Disc 2 each of #60, #80, #100 and #120 1-1/2" Abrasive Disc 2 each of #60, #80, #100 and #120 2" Abrasive Disc	5 mm Hex. Socket Screw Key 6 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	Handle 41 mm Single Ended Spanner 10 mm Hex. Socket Screw Key Bushing R 3/8 x NPT 3/8

PN	Description	Sales Unit	Disc
TB08872	GS#46 x 58 mm	E 200 /00t	
TB08873	GS#60 x 58 mm	5 pcs./set	
TB08874	GS#80 x 58 mm	10 pcs./set	
TB08875	GS#100 x 58 mm	F /	
TB08876	GS#120 x 58 mm	5 pcs./set	
TB09074	Myton Disc Z Z#40 x 58		M 2112
TB09075	Myton Disc Z Z#60 x 58		THE PARTY NAMED IN
TB09076	Myton Disc Z Z#80 x 58	5 pcs./set	
TB09077	Myton Disc Z Z#100 x 58		60
TB09078	Myton Disc Z Z#120 x 58		
TB09079	Myton Disc SA A#40 x 58		M 11.0
TB09080	Myton Disc SA A#60 x 58		THE PARTY OF THE P
TB09081	Myton Disc SA A#80 x 58	5 pcs./set	
TB09082	Myton Disc SA A#100 x 58		
TB09083	Myton Disc SA A#120 x 58		Designed for
			curve sanding.

*Please use commercially available	e consumables for MYG-40/MYG-70.
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Sanding	Discs and Disc Pads fo	or MYTON N	IYS-20		
PN	Description	Sales Unit	Sanding Disc	Disc Pad	Sales Unit
TB09736	Sanding Disc 1" x #40			TQ14384	
TB09737	Sanding Disc 1" x #60			1" Disc	
TB09738	Sanding Disc 1" x #80			Sanding Pad	
TB09739	Sanding Disc 1" x #100	25 pcs./set	ONTO TO		1 piece
TB09740	Sanding Disc 1" x #120	25 pcs./set	SANDING PAPER		i piece
TB09741	Sanding Disc 1" x #180				
TB09742	Sanding Disc 1" x #240			_	
TB09743	Sanding Disc 1" x #320				
TB09744	Sanding Disc 1 - 1/2" x #40			TQ14383	
TB09745	Sanding Disc 1 - 1/2" x #60		1 - 1/2" Disc		
TB09746	Sanding Disc 1 - 1/2" x #80			Sanding Pad	
TB09747	Sanding Disc 1 - 1/2" x #100	25 man /ant	ONTR C		1 =1===
TB09748	Sanding Disc 1 - 1/2" x #120	25 pcs./set	SANDING PAPER		1 piece
TB09749	Sanding Disc 1 - 1/2" x #180				
TB09750	Sanding Disc 1 - 1/2" x #240				
TB09751	Sanding Disc 1 - 1/2" x #320				
TB09752	Sanding Disc 2" x #40			TQ14382	
TB09753	Sanding Disc 2" x #60			2" Disc	
TB09754	Sanding Disc 2" x #80		and the same of th	Sanding Pad	
TB09755	Sanding Disc 2" x #100	25 pcs./set	ONTO		4
TB09756	Sanding Disc 2" x #120		SANDING PAPER		1 piece
TB09757	Sanding Disc 2" x #180				
TB09758	Sanding Disc 2" x #240				
TB09759	Sanding Disc 2" x #320				

^{*}Please use commercially available consumables for MYS-40/MYS-70.

Pneumatic Belt Sander

BELTON

Ideal for sanding and grinding in narrow spaces, recessed areas and on curved surfaces

- Quick belt change
- Rear exhaust system

Model B-10CL C€

• Belt size 10 mm (W)

Model **B-20CL** C€

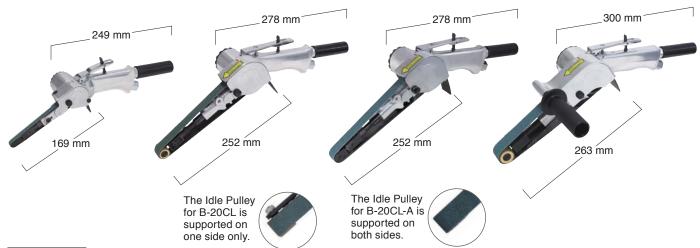
• Belt size 20 mm (W)

Model B-20CL-A C€

• Belt size 20 mm (W)

Model B-30CL CE

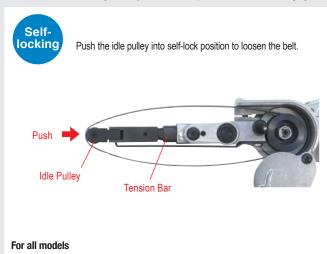
• Belt size 30 mm (W)

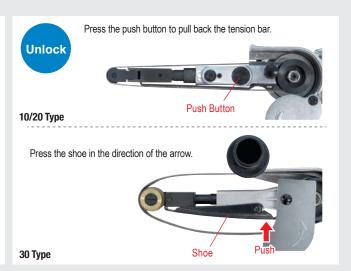


Specifications								
Model		B-10CL	B-20CL	B-30CL				
Air Pressure	MPa (kgf/cm²)		0.6	(6)				
Air Consumption (No-load)	m³/min	0.4	0.	48	0.82			
Free Speed	min ⁻¹ (rpm)	17000	18	000	15000			
Belt Speed	m/min	1120	27	2310				
Belt Size	mm	10 x 330	20 >	30 x 540				
Inlet Size			Rc 1/4					
Mass (Weight)	kg	0.9	1.6	1.5	2.4			
Accessories Included		2 pieces of Abrasive Belt Z#60 x 10 mm (1 piece installed) Abrasive Belt Z#80 x 10 mm Abrasive Belt Z#100 x 10 mm Abrasive Belt Z#120 x 10 mm 1.5 mm Hex. Socket Screw Key 4 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	2 pieces of Abrasive Belt Z#60 x 20 mm (1 piece installed) Abrasive Belt Z#80 x 20 mm Abrasive Belt Z#100 x 20 mm Abrasive Belt Z#120 x 20 mm Abrasive Belt Z#120 x 20 mm 2.5 mm Hex. Socket Screw Key A mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4 Convex Shoe		2 pieces of Abrasive Belt Z#60 x 30 mm (1 piece installed) Abrasive Belt Z#80 x 30 mm Abrasive Belt Z#100 x 30 mm 5 mm Hex. Socket Screw Key Handle Assy Bushing R 1/4 x NPT 1/4			

Easy belt change

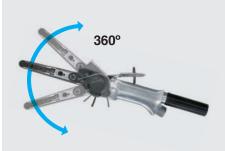
Abrasive belt can be changed easily. *Rotate and open the cover when changing.





Adjustable angle for efficient operation

Guard angle can be changed freely in accordance with the working position and shape of the workpiece.



Belt Speed Adjustment

Belt speed can be easily adjusted by turning the adjust valve with a screwdriver.



Curved surface grinding

Curved surface grinding is possible by using the Offset Bracket (Optional).



Abrasive Belt for B-10CL

	Belt Size : 6 mm x 330 mm (W x L)									
Cuit	PN									
Grit	Zirconia (Z)	Alumina (AA)								
#40	-	-								
#60	TB00241	-								
#80	TB00242	-								
#100	TB00243	-								
#120	TB00244	-								
#180	TB00245	-								
#240	TB00246	-								
#400	-	TA9A237								
		50 pcs./set								
Sales Unit		When using the b Ass'y and Shoe 6 (Ref. No.5. 6)	elt, optional Bracket 6 are required.							

Abrasive Belt for B-10CL

Belt Size : 10 mm x 330 mm (W x L)					
Grit	PN				
GIIL	Zirconia (Z)	Alumina (AA)	Ceramic (CE)		
#40	-	-	TB08368		
#60	TA9A064	-	TB08369		
#80	TB00076	-	TB08370		
#100	TB00077	-	TB08371		
#120	TB00247	-	TB08372		
#180	TB00248 -		-		
#240	TB00249	-	-		
#400	-	TA9A244	-		
	50 pc	s./set	50 pcs./set		
Sales Unit			unton		

Abrasive Belt for B-20CL, B-20CL-A

Belt Size : 20 mm x 520 mm (W x L)				
Grit		PN		
unt	Zirconia (Z)	Alumina (AA)	Ceramic (CE)	
#40	TA99605	-	TB08373	
#60	TA99606	-	TB08374	
#80	TA99607	-	TB08375	
#100	TA99608	-	TB08376	
#120	TA99609	-	TB08377	
#180	TB00250	-	-	
#240	TB00251	-	-	
#320	-	TA9A253	-	
#400	-	TA9A254	-	
	20 pc	s./set	20 pcs./set	
Sales Unit	- new	CAL	BRICA	

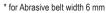
Abrasive Belt for B-30CL

ADIASIVE DEIL	ADIASIVE BEIL IOI B-300L				
	Belt Size : 30 mm x 540 mm (W x L)				
C-it	PN				
Grit	Zirconia (Z)	Alumina (AA)	Ceramic (CE)		
#40	TB00252	-	TB08378		
#60	TB00253	-	TB08379		
#80	TB00254	-	TB08380		
#100	TB00255	-	TB08381		
#120	TB00256	-	TB08382		
#180	TB00257	-	-		
#240	TB00258	-	-		
#320	-	TA9A263	-		
#400	-	TA9A264	-		
	20 pc	s./set	20 pcs./set		
Sales Unit					

Optional Parts

				Applicable Model			
Ref. No.	PN	Description	Sales Unit	B-10CL	B-20CL B-20CL-A	B-30CL	
1	TB09997	Offset Bracket 10 Ass'y	1 set	•			
2	TB10192	Offset Bracket 20 Ass'y	1 set		•		
3	TB08150	Offset Bracket 30 Ass'y	1 set			•	
4	TB09938	Finger Pad Ass'y	1 set		•		
5	TB09996	Bracket 6 Ass'y	1 set	•			
6	TP14770	Shoe 6	1 piece	•			
7	TR10191	Convex Shoe	1 niece				







Pneumatic Belt Sander

BABY BELTON

Ideal for deburring, chamfering, bead grinding, and polishing applications

- · Compact and lightweight, yet powerful
- · Alternative rotation direction
- Ergonomically designed for left or right hand operator convenience

Model BB-10A C€

- Lever switch type
- Belt size 10 mm (W)



Model BB-10A Non-CE

- Ring switch type
- Belt size 10 mm (W)



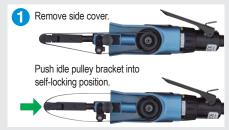
Model BB-20 €€

• Belt size 20 mm (W)



Specifications					
Model		BB-10A Lever Type	BB-10A Ring Type	BB-20	
Air Pressure	MPa (kgf/cm²)		0.6 (6)		
Air Consumption (No-load)	m³/min	0.	25	0.43	
Free Speed	min ⁻¹ (rpm)	16000			
Belt Speed	m/min	10	1000		
Belt Size	mm	10)	20 x 330		
Inlet Size		Rc 1/4			
Mass (Weight)	kg	0.6	0.5	0.8	
Accessories Included		Abrasive Belt Z#100 x 10 mm (Installed) Abrasive Belt Z#120 x 10 mm Abrasive Belt Z#180 x 10 mm Abrasive Belt Z#240 x 10 mm 1.5 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	Abrasive Belt Z#100 x 10 mm (Installed) Abrasive Belt Z#120 x 10 mm Abrasive Belt Z#180 x 10 mm Abrasive Belt Z#240 x 10 mm Abrasive Belt Z#240 x 10 mm 1.5 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4	Abrasive Belt Z#60 x 20 mm (Installed) Abrasive Belt Z#120 x 20 mm Abrasive Belt Z#240 x 20 mm S.5 mm Hex. Socket Screw Key mm Hex. Socket Screw Key mm Hex. Socket Screw Key Shoe Dust Cover Bushing R 1/4 x NPT 1/4	

Quick and easy belt installation and removal "NO Tools Required"







The throttle lever can be turned by 180 degrees.

Ergonomically designed for right or left hand operator convenience



Belt rotation direction can be changed.

Belt rotation direction can be changed to control the direction of chip splash.



Sanding for curved surfaces

Curved surface sanding is possible by using the offset bracket.



The offset bracket can be positioned up or down.

Push-in offset bracket pulley allows the following use.







Speed can be adjusted by turning the adjust valve with a screwdriver.

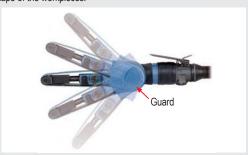






Guard position is adjustable (BB-20)

Guard angle can be changed freely in accordance with the working position and shape of the workpieces.



Belt Speed Adjustment (BB-20)

Belt speed can be easily adjusted by turning the adjust valve without a tool.



Ideal for deburring, chamfering, bead grinding, and polishing applications

Deburring & chamfering of uneven edge and plate surfaces



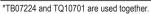






Optional Parts

optional i	u1 10			
Ref. No.	PN	Description	Sales Unit	Model
1	TB05539	Offset Bracket 10 Ass'y	1 set	BB-10A
2	TB07109	Offset Bracket 20 Ass'y	1 set	
3	TB07224	Tension Bar 520 Ass'y*	1 set	BB-20
4	TQ10701	Shoe 520*	1 piece	DD-20
5	TB07227	Finger Pad Ass'y 520	1 set	













Abrasive Belt for BB-10A

ADICIONO DOIL IOI DD TOA					
Belt Size : 10 mm x 330 mm (W x L)					
Grit	PN				
unt	Zirconia (Z)	Alumina (AA)	Ceramic (CE)		
#40	-	-	TB08368		
#60	TA9A064	-	TB08369		
#80	TB00076	-	TB08370		
#100	TB00077	-	TB08371		
#120	TB00247	-	TB08372		
#180	TB00248	-	-		
#240	TB00249	-	-		
#400	-	TA9A244	-		
	50 pc	50 pcs./set			
Sales Unit	1000	BRITON			

Abrasive Belt for BB-20						
Belt Size : 20 mm x 330 mm (W x L)						
Grit		PN				
unt	Zirconia (Z)	Alumina (AA)	Ceramic (CE)	Non-woven		
#40	-	-	-	-		
#60	TB07114	-	TB07125	-		
#80	TB07115	-	TB07126	-		
#100	TB07116	-	TB07127	-		
#120	TB07117	-	TB07128	-		
#180	TB07118	-	-	TB07122 A-M Equivalent to #180		
#240	TB07119	-	-	-		
#320	-	-	-	TB07121 A-VF Equivalent to #320		
#400	-	TB07120	-	TB07123 S-SF Equivalent to #400		
	20 pc	s./set	20 pcs./set	5 pcs./set		
Sales Unit		on	RELTON	BRITON		
Sales Ullit	att		1000			
	7					

Pneumatic Sander

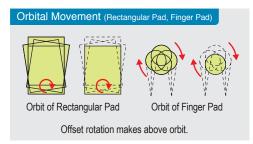
COMPACT MULTI SANDER

Excellent for sanding on narrow, confined, and hard-to-reach areas with three types of pads

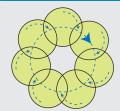
- · By replacement of the pad, both random orbital action and multiple movement are available with one set
- · Finish sanding on a small part is possible with a small pad
- · Sanding in a confined space is possible due to compact and lightweight body

Model CMX-20 C€





Dual Action Movement (2" Round Pad)



Offset rotation and self rotation makes orbit as shown on the left.

Speed Adjustment



Turn the adjust valve to limit the tools speed. Adjust the speed according to the workpiece material, grit of sand paper, and the desired surface finish.

Pad Replacement



Pad replacement can easily be made with the included spanner 10 and 4 mm hex. socket screw key.

In case of 2" round pad, only the spanner 10 is used. Use a suitable pad in accordance with the work area or area to be sanded.

Specifications

Model		CMX-20
Air Pressure	MPa	0.6
Air Consumption (No load)	m³/min	0.15
Orbit Diameter	mm	2
Mass (Weight)	kg	0.53 (without pad)

The rectangular pad comes mounted to the tool.

Accessories Included

- 2 pieces of 2" Velcro Abrasive Disc #80
- 2 pieces of 2" Velcro Abrasive Disc #120
- 2 pieces of 2" Velcro Abrasive Disc #180
- 2 pieces of 26 x 50 mm Velcro Abrasive Sheet #80
- 2 pieces of 26 x 50 mm Velcro Abrasive Sheet #120 • 2 pieces of 26 x 50 mm Velcro Abrasive Sheet #180
- 5 pieces of 16 mm Self Adhesive Abrasive Disc #80
- 5 pieces of 16 mm Self Adhesive Abrasive Disc #120 5 pieces of 16 mm Self Adhesive Abrasive Disc #180
- 2" Round Pad
- 16 mm Finger Pad 4 mm Hex. Socket Screw Key • Bushing R 1/4 x NPT 1/4
- Ultra-thin Wrench SNT1012
- Tool Box

Optional Accessories Ref. No. PN Description Sales Unit TB09977 26 x 50 mm Velcro Abrasive Sheet #80 TB09978 26 x 50 mm Velcro Abrasive Sheet #120 100 pcs. /set TB09979 26 x 50 mm Velcro Abrasive Sheet #180 TB09986 26 x 50 mm Velcro Non-woven Abrasive Sheet #320 50 pcs. /set TB09980 2" Velcro Abrasive Disc #80





*In the case of non-woven abrasive sheet, it does not remove base metal. It may not clean heavily discolored welds

Removing weld discoloration on stainless steel

Type of Pad		Rectangular Pad	2" Round Pad	16 mm Finger Pad
Free Speed	min ⁻¹	13000	14500	13000
Paper Size	mm	26 × 50	50 dia.	16 dia.









For 2" Round Pad

Rectangular Pad

2" Round Pad

16 mm Finger Pad

For 16 mm Finger Pad

Handy Pneumatic Sander

FREE SANDER

Super lightweight, low-vibration design

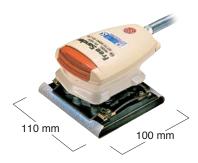
- Ideal for sanding and surface finishing wood, metal, plastic and other materials
- · Lightweight design with minimal vibration

Model FS-100C C€

- · High output and low air consumption motors produce high speed orbits for swirl-free finishes
- · Oil free design
- Suitable for industrial and production applications

Model FS-50A C€

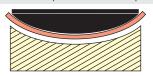




Specifications			
Model		FS-50A	FS-100C
Air Pressure MP	a (kgf/cm²)	0.6	(6)
Air Consumption (No-load)	m³/min	0.14	0.2
Free Speed	min ⁻¹ (rpm)	15000	20000
Orbit Diameter	mm	1.2	1.5
Pad Size	mm	75 x 82	110 x 100
Paper Size	mm	70 x 114	114 x 140
Inlet Size		Rc	1/8
Mass (Weight)	kg	0	5
Accessories Included		Air Hose H Ass'y 5 pieces of Abrasive Paper #180 5 pieces of Abrasive Paper #240 Bushing R 1/4 x NPT 1/4	Air Hose H Ass'y 5 pieces of Abrasive Paper #180 5 pieces of Abrasive Paper #240 Bushing R 1/4 x NPT 1/4

Round-Pad for FS-100C

The pad is made of sponge rubber and conforms easily to the shape being worked. Double-stick tape is used with round pad.



Optional	Optional Accessories						
Ref. No.	PN	Description	Sales Unit	Model			
1	TA99828	Rubber Pad	1 piece	FS-50A			
2	TB02240	Dust Collector	i piece	F3-30A			
3	TA9A367	Rubber Pad					
4	TA91474	Round Pad	1 piece				
5	TB02235	Dust Collector					
6	TA9A265	Abrasive Paper #100					
	TA9A266	Abrasive Paper #120		FS-100C			
	TA9A267	Abrasive Paper #150		F5-100C			
	TA9A268	Abrasive Paper #180	200 pcs./set				
	TA9A269	Abrasive Paper #240					
	TA9A270	Abrasive Paper #280					
	TA9A271	Abrasive Paper #320					



Pneumatic Reciprocating Sander

LINE SANDER

Ideal for inline and grain sanding applications

- Ideal for most inline and profile sanding applications
- · Compact and lightweight 0.75 kg design
- · Low vibration and minimal noise output
- Suitable for sanding steel, aluminum, wood, plastic and other materials

Model LS-10 C€



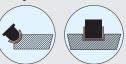
• 5 pieces of Abrasive Paper #320 • Bushing R 1/4 x NPT 1/4

Specifications		
Model		LS-10
Air Pressure MPa	(kgf/cm ²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.11
Free Speed	min ⁻¹	4000
Stroke Length	mm	4
Pad Size	mm	55 x 103
Paper Size	mm	57 x 140
Inlet Size		Rc 1/8
Mass (Weight)	kg	0.75
Accessories Included		Air Hose E Ass'y Block Rubber Pad Base Plate A Ass'y 5 pieces of Abrasive Paper #240



Special Sanding Pad

The Block Rubber Pad Assembly can be easily trimmed to conform to the shape being worked and is available as an accessory.





Abrasive Paper

Cut standard size paper (9" x 11") into 8 pieces, as shown below. For dry sanding, use an open coat abrasive paper with silicon carbide or aluminum oxide abrasive grains to prevent clogging, improve grinding efficiency, and prolong the life of the paper.

	1	1"——
Τ	1/8	
D		
\perp		

Optional Accessories

Ref. No.	PN	Description	Sales Unit
1	TB02244	Dust Collector	
2	TA96665	Rubber Pad	1 piece
3	TA96739	Block Rubber Pad	







Pneumatic Compact Sander

ORBITAL SANDER

Model OSV-60A C€

Heavy-duty and powerful with adjustable speed regulator

- · Powerful dual action for tough applications
- · Standard with dust extraction system
- Rugged construction for years of reliable performance

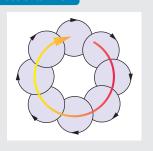


Specifications		
Model		OSV-60A
Air Pressure	/IPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load) m³/min	0.68
Free Speed	min ⁻¹ (rpm)	8500
Orbit Diameter	mm	10
Paper Size	mm	150 (6")
Pad Type		PSA with 6 holes
Inlet Size		Rc 1/4
Mass (Weight)	kg	2
Accessories Included		Dust Collection Ass'y with Dust Bag Single Ended Spanner 17 Bushing R 1/4 x NPT 1/4 Brush



Random orbital action creates a professional finish

By offsetting the sanding pad shaft, fast aggressive sanding is achieved while dramatically reducing swirl patterns. Speed adjustments allow for the best speed for the best job.



Pneumatic Compact Sander

PALM ORBITAL SANDER

Model **APS-125/150 C€**



Ergonomic lightweight design

- Extremely light. APS-125 weighs just 690 g
- Ergonomically designed for operator convenience and comfort
- Powerful high speed 10000 RPM motor
- Ultra small orbital action for high quality swirl-free finishes
- Available with 125 mm or 150 mm pads
- Variable speed control

Applications

- Feather edging, metal preparation, and finishing work on body filler
- · Curved surface sanding and corner rounding in wood work

Specifications			
Model		APS-125	APS-150
Air Pressure MPa (kgf/cm²)		0.6 (6)	
Air Consumption (No-load) m³/min		0.45	
Free Speed min ⁻¹ (rpm)		10000	
Orbit Diameter mm		5	
Paper Size mm		125 (5")	150 (6")
Pad Type		PSA or Velcro with 5 holes	Velcro with 6 holes
Inlet Size		Rc 1/4	
Mass (Weight)	kg	0.69	0.72
Accessories Included		• 17 mm Single Ended Spanner • Bushing R 1/4 x NPT 1/4	

Random orbital action creates a professional finish

By offsetting the sanding pad shaft, fast aggressive sanding is achieved while dramatically reducing swirl patterns. Speed adjustments allow for the best speed for the best job.



For Self Vacuum & Central Vacuum

The non-vacuum model is available from stock and can easily be modified to self-vacuum or central vacuum.



Self Vacuum





Pneumatic Die Grinder

AIR SONIC

Ideal for most deburring, finishing and grinding applications

- Rear exhaust with noise reduction system
- Suitable for industrial and production applications
- · Locking throttle lever helps prevent accidental start-up
- · Accepts most stone-type and rotary carbide burrs with 6 mm shanks
- Precision machined with heavy-duty spindle and support bearings (L-35C)





Specifications				
Model		L-25B	L-35C	
Air Pressure	MPa (kgf/cm²)	0.6	5 (6)	
Air Consumption (No-load)	m³/min	0.4	0.35	
Free Speed	min ⁻¹ (rpm)	27000	37500	
Chuck Size	mm		6	
Inlet Size		Rc 1/4		
Mass (Weight)	kg	0.6 (without hose)	0.45 (without hose)	
Accessories Included		14 mm Single Ended Spanner Mounted Wheel No.2 Mounted Wheel No.3 Chuck Pin Bushing R 1/4 x NPT 1/4	2 pieces of 14 mm Single Ended Spanner Mounted Wheel 13 x 13 x 6 x 38 Bushing R 1/4 x NPT 1/4	



PN	Accessory Description	Sales Unit			
TP02806	Chuck Sleeve 6 x 3 mm	1 piece			





Pneumatic Die Grinder

AIR SONIC



High speed rotation 56500 rpm

- Smooth high speed rotation and low vibration enables precision grinding
- Stepless speed change from 0 to 56500 rpm meets a wide range of grinding applications
- Compact and light weight for comfortable operation over long periods of time.
- Triangular grip fits operator's hand. Special plastic grip prevents cold hands and absorbs vibration.
- Rear exhaust system

Specifications		
Model		AL-55
Air Pressure M	Pa (kgf/cm²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.17
Free Speed	min ⁻¹ (rpm)	56500
Chuck Size	mm	3
Inlet Size		G 1/4
Mass (Weight)	kg	0.25
Accessories Included		• 2 pieces of 7 x 9 mm Spanner • Mounted Wheel 5 x 13 x 3 • Bushing R 1/4 x NPT 1/4

PN	Description	Sales Unit
TB00137	Mounted wheel 5 x 13 x 3	10 pcs./set

GRINDING/FILING

Portable Precision Finishing File

SUPER HAND

Fast, efficient filing, sanding and deburring tools

- · Eliminates time consuming manual hand-filing operations
- Ideal for industrial production filing applications on steel, aluminum, brass, wood and other materials
- Unique and compact design delivers reduced vibration performance while reducing operator fatigue.
- · Interchangeable files
- · Rear exhaust system
- Weight reduced by half for comfortable operation over long period of time (ASH-900)







Specifications			
Model		SH-100A	ASH-900
Air Pressure	MPa (kgf/cm²)	0.	6 (6)
Air Consumption (No-load)	m³/min	0.24	0.13
Stroke Speed	min ⁻¹	3700	6300
Stroke Length	mm		9
File shank Size	mm	6.3	5.0
Inlet Size		R	c 1/4
Mass (Weight)	kg	1.1	0.5
Accessories Included		• Rat Tail File SF-10 • Triangular Taper File SF-11 • Half Round File SF-12 • Flat File SF-13 • 3 mm Hex. Socket Screw Key • Bushing R 1/4 x NPT 1/4 • Air Hose E Ass'y	Rat Tail File SF-10 Triangular Taper File SF-11 Half Round File SF-12 Flat File SF-13 2.5 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4

Optional <i>F</i>	Accessories		
Ref. No.	PN	Description	Sales Unit
1	TA9A222	Rat Tail File SF-10	
2	TA9A223	Triangular Taper File SF-11	5 pcs./set
3	TA9A224	Half Round File SF-12	5 pcs./set
4	TA9A225	Flat File SF-13	
5	TA91752	Rubber Pad Ass'y for SH-100A	
6	TA94625	Supporter Ass'y for SH-100A (use with TA91752)	1 set
7	TB04319	Sanding Pad Ass'y for ASH-900	



Portable Precision Finishing File

SUPER HAND LIGHT



Best suited for deburring of die-cast aluminum products and machined parts

- Small size, light-weight, and low-vibration model
- Reduced operator fatigue for greater productivity

Model		SHL-40
Air Pressure	MPa (kgf/cm²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.07
Stroke Speed	min ⁻¹	9000
Stroke Length	mm	4
File shank Size	mm	3.0
Inlet Size		Rc 1/4
Mass (Weight)	kg	0.4
Accessories Included		Flat File LF-13 2 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4

	Optional Acce	essories	
	Sales Unit: 3 po	cs./set	
	Rat Tail File LF-10		_
	PN: TB09652	80	300E
4	Triangular Taper Fi	le LF-11	
	PN: TB09654	80	30D
\dashv	Half Round File LF	-12	
	PN: TB09653	80	300
	Flat File LF-13	80	
	PN: TB09651		3

Portable Fine Finishing File

MICRO AIR HAND

Light weight, ultra-low vibration filer for polishing and lapping operations

• Fine reciprocating motion best for precision parts filing

Model MAH-05 CE

Model MAH-16 C€



Model		MAH-05	MAH-16	
Air Pressure MPa	(kgf/cm ²)	0.6	(6)	
Air Consumption (No-load)	m³/min	0.0)7	
Stroke Speed	min ⁻¹	22000	11000	
Stroke Length	mm	0.5	2.2	
File Shank Size mm		3		
Inlet Size		Rc 1/4		
Mass (Weight)	kg	0.3	37	
Accessories Included		• Flat End Diamond File • Round End Diamond File • 2 mm Hex. Socket Screw • Bushing R 1/4 x NPT 1/4	Key	

Optional A	Accessories	
PN	Description	Sales Unit
TB07502	Flat End Diamond File	5 pcs./set
TB07503	Round End Diamond File	5 pcs./set
TB07504	Triangular End Diamond File	5 pcs./set
TB07505	Half-round End Diamond File	5 pcs./set
TB07506	Vice Holder*	1 set

Mounting Examples

*This holder can be used for polishing and lapping applications by mounting ceramic stones, etc. (Max size: Thickness 3.2 mm x Width 20 mm)



Pneumatic Deburring Tool

BURR CUTTER

Model BC-005 CE





For deburring machined holes

- While gripping the lever, push the countersink into the machined holes to remove burrs
- Optimum speed can be obtained by the adjust valve, resulting in clear deburred surfaces
- Push-to-engage type prevents the countersink from coming off the hole and damaging the workpiece
- Replacement of the countersink is easy and quick with a set of three quick change chucks provided

Specifications		
Model		BC-005
Air Pressure MF	a (kgf/cm²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.22
Free Speed	min ⁻¹ (rpm)	420
Deburring Hole diameter	mm	3 to 34
Countersink Shank Size	mm	6, 8, 10, 12*
Inlet Size		Rc 1/8
Mass (Weight)	kg	0.75
Accessories Included		Chuck 6 mm Chuck 8 mm Chuck 10 mm (Installed) Suspension Bail 2.5 mm Hex. Socket Screw Key Bushing R 1/8 x NPT 1/4

*Chuck 12 mm is optional.

Countersinks are not provided with the tool. Please purchase them locally.

Compatibility table between chuck and countersink shank diameter						
Chuck	Appearance*	Countersink Shank Diameter (mm)	Overall Length of Chuck (mm)			
Chuck 6		6	49.5			
Chuck 8		8	49.5			
Chuck 10		10	49.5			
Chuck 12		12	60			

^{*}indicates outer appearances of the chucks around the hex. socket head set screw.

CUTTING/DRILLING

Pneumatic Hacksaw

SUPER SAW

Model SSW-110 C€



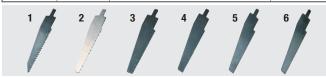
Special double-piston system provides low vibration while improving cutting speed!

- Ideal for sawing and trimming operations on sheet metal, aluminum, plastic and other materials
- Suitable for automotive, fabrication, HVAC, electrical and woodworking applications
- Ultra lightweight construction with low vibration performance
- Optimized blade stroke for maximum cutting performance
- Powerful dual piston construction
- · Locking throttle lever helps prevent accidental start-up



Specifications		
Model		SSW-110
Air Pressure MPa	(kgf/cm ²)	0.6 (6)
Air Consumption (No-load)	m³/min	0.29
Stroke Speed	min ⁻¹	7000
Stroke Length	mm	11
Capacity (Max. plate thickness	s) mm	3
Inlet Size		Rc 1/4
Mass (Weight)	kg	0.62
Accessories Included		• 2 pieces of 32 TPI Saw Blade
		3 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4

Optional A	16669901169		
Ref. No.	PN	Description	Sales Unit
1	TB00759	9 TPI Saw Blade for Gypsum-board	
2	TB00760	12 TPI Saw Blade for Plywood Panel	
3	TB00192	14 TPI Saw Blade for Plastic	10 /
4	TB00193	18 TPI Saw Blade for Plastic	10 pcs./set
5	TA9A011	24 TPI Saw Blade for Mild Steel	
6	TA9A005	32 TPI Saw Blade for Mild Steel	
1 🚜	2 🚣	3 4 4 5 4	6 🚜
	-		



Pneumatic Hand Drill

AIR DRILL

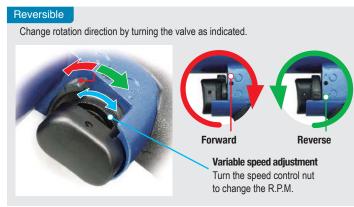
The power and performance you need to drill deeper and faster

- Ultra high power to weight ratio
- Ergonomically designed to reduce operator fatigue
- Variable speed control
- Reversible
- · Designed for industrial and production applications

Model ADR-65 C€







Specifications				
Model		ADR-65	ADR-100	
Air Pressure MF	a (kgf/cm²)	0.6	(6)	
Air Consumption (No-load)	m³/min	0.55	0.67	
Free Speed	min ⁻¹ (rpm)	2900	2000	
Max. drilling Capacity	mm	6.5	10.0	
Inlet Size		Rc 1/4		
Mass (Weight)	kg	0.8	1.1	
Accessories Included		Drill chuck (Installed) Chuck Handle Bushing R 1/4 x NPT 1/4 Cupla 30SH		

Optivilal Accessory						
PN	Description	Sales Unit				
TQ10969	Hanger	1 piece				

SPRING BALANCER series



TIGON spring balancer improves work safety and efficiency

The "TIGON" range of spring balancers offer a simple cost effective solution to take the strain out of handling tools thus improving work safety and efficiency. The balancer range covers 0.5 to 70 kg tool capacity with a maximum cable length of 2 meters.

Specifica	tions				
Model		TW-00	TW-0	TW-3	TW-5
Capacity	kg	0.5 - 1.5	0.5 - 1.5	1.0 - 3.0	2.5 - 5.0
Stroke	m	0.5	1.0	1.3	1.3
Weight	kg	0.2	0.5	1.4	1.5
Model		TW-9	TW-15	TW-22	TW-30
Capacity	kg	4.5 - 9.0	9.0 - 15.0	15.0 - 22.0	22.0 - 30.0
Stroke	m	1.3	1.3	1.5	1.5
Weight	kg	3.4	3.8	7.2	7.6
Model		TW-40	TW-50	TW-60	TW-70
Capacity	kg	30.0 - 40.0	40.0 - 50.0	50.0 - 60.0	60.0 - 70.0
Stroke	m	1.5	1.5	1.5	1.5
Weight	kg	9.8	10.4	11.6	11.8

HOSE REEL BALANCER series

Functions both as balancer and hose reel



Specifications							
Model			HW-0	HW-3	HW-5		
Capacity		kg	0.5 - 1.5	1.5 - 3.0	3.5 - 5.0		
Stroke		m	1.3	1.3	1.3		
Weight		kg	1.6	1.7	1.8		
Hose Diameter	I.D.	mm	6.5	6.5	6.5		
	0.D.	mm	10	10	10		

RETRACTOR series



Handy knob for easy tension adjustment

Specifica	ations					
Model		RW-0	RW-3	RW-5	TW-06R	TW-1R
Capacity	kg	0.5 - 1.5	1.0 - 3.0	2.5 - 5.0	0.2 - 0.6	0.5 - 1.5
Stroke	m	2.0	2.0	2.0	1.5	1.5
Weight	kg	0.5	0.7	0.9	0.3	0.3

Vibration Level, Sound Pressure Level, and Sound Power Level

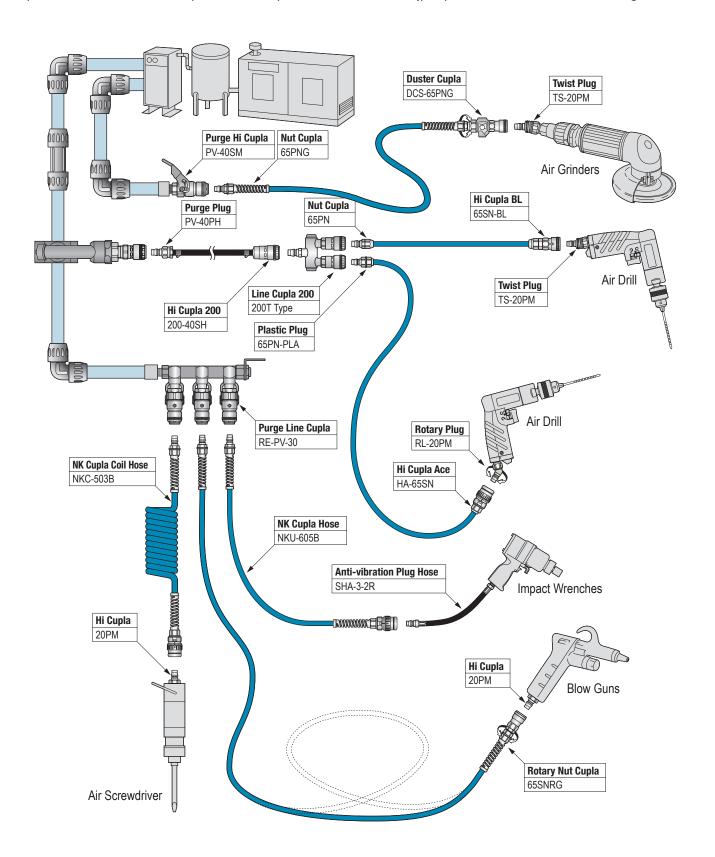
Figures may vary depending on applications

	Model	Vibration Level m/s ²	Measurement Point	Vibration Standard	Sound Pressure Level dB(A)	Sound Power Level dB(A)
Air chipper (Pneumatic)	ACH-16	66	Grip	EN 28927-9	86	97
	CH-24	100	Grip	EN 20921-9	87	98
Air Sonic (Pneumatic)	AL-55	≦2.5	Grip		71	82
,	L-25B	7.2	Grip	28927-12	76	87
	L-35C	3.1	Grip	20027 12	76	87
t. Ohiaal (Daaranatia)				EN 00007.0		
uto Chisel (Pneumatic)	A-300	≧ 30	_	EN 28927-9	97	108
Selton (Pneumatic)	B-10CL	≦2.5	Grip		78	89
	B-20CL	≦ 2.5	Grip		81	92
	B-20CL-A	≦2.5	Grip		80	91
	B-30CL	≦2.5	Sub Handle		86	97
	BB-10A Lever Type	≦2.5	Grip L			
	DD-10A Level Type	<u>≡2.5</u> ≦2.5		ISO 20643	78	89
	BB 404 B: T		Grip R			
	BB-10A Ring Type	≦2.5	Grip L		78	89
		≦2.5	Grip R			
	BB-20	≦ 2.5	Grip L		85	96
		≦ 2.5	Grip R			30
eveler (Pneumatic)	AMB-0307	4.1	Grip			
orono (i moumumo)	7 4112 0001	6.3	Knob		87	98
	AMDI 0207			+		
	AMBL-0307	4.1	Grip		87	98
		6.3	Knob	EN ISO 20643		
	CB-01	≦ 2.5	Grip	LIV 100 20040	88	99
	CB-02	4.1	Grip		74	85
	CBR-03	≦2.5	Grip			
	1 32 33	3.4	Handle		81	92
ovolor (Flootrie)	ECB 0303				+	
eveler (Electric)	ECB-0203	7.0	Grip		83	84
		7.0	Knob			
	EMB-0307B	10.0	Grip		0.4	OF.
		4.9	Knob	EN 00=	84	95
	HB-15B	≤2.5	Grip	EN 60745-1		
	מטו טוי	<u>≥ 2.5</u> 4.6	Handle		64	75
	MB-03A	5.9	Grip		80	91
		6.6	Knob			•
urr Cutter (Pneumatic)	BC-005	4.2	Grip	EN 20643	89	100
ompact Multi Sander (Pneumatic)	CMX-20	≦2.5	Grip		76	87
ree Sander (Pneumatic)	FS-50A	2.7	Grip	EN 28927-3	77	88
ioo canaci (i noamatio)	FS-100C	≦2.5	Grip	LIV 20327 0	85	96
et Chisel (Pneumatic)	AJC-16	4.8	Grip		84	95
	JC-16	8.3	Grip		81	92
		11.5	Needle Guide			32
	JEX-20	9.0	Grip		92	103
	JEX-24	10.5	Grip			
	VEX E1	28	Needle Guide		93	104
	JEV 00	-		EN ISO 28927-9		
	JEX-28	15.0	Grip		96	107
		17.5	Needle Guide			
	JEX-2800A	11.5	Grip		0.4	405
		14.5	Needle Guide		94	105
	JT-16	9.5	Grip		92	103
	JT-20	15.5	Grip			
					91	102
et Chisel (Electric)	EJC-32A	16.0	Grip	EN 60745-2-6	85	96
		15.0	Handle	LIV 00740 Z 0		30
	LS-10		Grip			
ine Sander (Pneumatic)		6.0		EN 20643	78	89
	MAH-05	6.0 ≤2.5		EN 20643	78 64	89 75
	MAH-05	≦ 2.5	Grip	EN 20643 EN 28927-8	64	75
icro Air Hand (Pneumatic)	MAH-05 MAH-16	≦2.5 ≦2.5	Grip Grip			
icro Air Hand (Pneumatic)	MAH-05	≦2.5 ≦2.5 4.6	Grip Grip Grip		64 64	75 75
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50	≦2.5 ≤2.5 4.6 6.5	Grip Grip Grip Handle		64	75
icro Air Hand (Pneumatic)	MAH-05 MAH-16	≤2.5 ≤2.5 4.6 6.5 6.3	Grip Grip Grip		64 64	75 75
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50	≦2.5 ≤2.5 4.6 6.5	Grip Grip Grip Handle Grip		64 64 84 86	75 75 95 97
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring	≦2.5 ≤2.5 4.6 6.5 6.3 6.3	Grip Grip Grip Handle Grip Grip		64 64 84 86 84	75 75 95 97 95
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5	Grip Grip Grip Handle Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82	75 75 95 97 95 93
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2	Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip		64 64 84 86 84	75 75 95 97 95
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94	75 75 95 97 95 93 105
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50	≤2.5 ≤2.5 4.6 6.5 6.3 ≤2.5 4.2 4.5	Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle	EN 28927-8	64 64 84 86 84 82	75 75 95 97 95 93
ine Sander (Pneumatic) icro Air Hand (Pneumatic) lyton Grinder (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94	75 75 95 97 95 93 105
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94	75 75 95 97 95 93 105
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2	Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94 92	75 75 95 97 95 93 105 103
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2	Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94	75 75 95 97 95 93 105
icro Air Hand (Pneumatic) yton Grinder (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2	Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94 92 92	75 75 95 97 95 93 105 103
icro Air Hand (Pneumatic) yton Grinder (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip	EN 28927-8	64 64 84 86 84 82 94 92 92 92	75 75 95 97 95 93 105 103 103 103
icro Air Hand (Pneumatic) yton Grinder (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Handle Grip	EN 28927-8	64 64 84 86 84 82 94 92 92	75 75 95 97 95 93 105 103
icro Air Hand (Pneumatic) yton Grinder (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 82	75 75 95 97 95 93 105 103 103 103 93 93
icro Air Hand (Pneumatic) yton Grinder (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Handle Grip Grip Handle Grip Handle Grip Grip Handle	EN 28927-8	64 64 84 86 84 82 94 92 92 92	75 75 95 97 95 93 105 103 103 103
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.3	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89	75 75 75 95 97 95 93 105 103 103 103 103 93 93
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 3.4 4.5 4.5 4.6	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 82	75 75 95 97 97 95 93 105 103 103 103 93
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 4.5 4.7 4.7 4.8 4.8 4.9 4.9 4.9 4.9 4.9 4.9 4.9 4.9	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Grip Grip Grip Supporting Section	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89	75 75 95 97 95 93 105 103 103 103 103 100 100
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5 4.6 7.2 5.5	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Supporting Section Grip	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89 89	75 75 75 95 97 95 93 105 103 103 103 103 93 93 100
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A	≦2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 4.5 4.7 4.7 4.8 4.8 4.9 4.9 4.9 4.9 4.9 4.9 4.9 4.9	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Grip Grip Grip Supporting Section	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89	75 75 95 97 95 93 105 103 103 103 93 93 100
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5 ≤2.5 5 ≤2.5 5 5 5 7.4	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89 89	75 75 75 95 97 95 93 105 103 103 103 103 93 93 100
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5 ≤2.5 5.5 5.5 7.4 4.8	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	ISO 28927-1	64 64 84 86 84 82 94 92 92 92 92 82 82 89 89	75 75 75 95 97 95 93 105 103 103 103 103 93 93 100 100
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Lever MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A	≦2.5 ≦2.5 4.6 6.5 6.3 6.3 ≦2.5 4.2 4.5 4.2 3.2 8.2 3.3 ≦2.5 ≦2.5 ≤2.5 4.6 7.2 5.5 7.4 4.8 6.8	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89 89 89	75 75 75 95 97 95 93 105 103 103 103 103 100 100 89 92 73 87
licro Air Hand (Pneumatic) lyton Grinder (Pneumatic) lyton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic) uper Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Ring MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SHL-40	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 5.5 ≤2.5 ≤2.5 5.5 5.5 7.4 4.8 6.8 ≤2.5	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	ISO 28927-1	64 64 84 86 84 82 94 92 92 92 82 82 89 89 89 78 81 62 76	75 75 95 97 95 93 105 103 103 103 103 93 93 100 100 89 92 73 87
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic) uper Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SHL-40 S-250	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 5.5 7.4 4.8 6.8 ≤2.5 50	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	ISO 28927-1	64 64 84 86 84 82 94 92 92 92 82 82 89 89 89	75 75 95 97 95 93 105 103 103 103 103 100 100 89 92 73 87
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic) uper Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-70 Ring MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SHL-40	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 5.5 ≤2.5 ≤2.5 5.5 5.5 7.4 4.8 6.8 ≤2.5	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	ISO 28927-1	64 64 84 86 84 82 94 92 92 92 82 82 89 89 78 81 62 76 71	75 75 75 95 97 95 93 105 103 103 103 103 93 93 100 100 89 92 73 87 81 112
licro Air Hand (Pneumatic) lyton Grinder (Pneumatic) lyton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic) uper Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SHL-40 S-250	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.2 8.2 3.2 8.2 3.4 4.6 6.5 6.8 ≤2.5 ≤2.5 4.6 7.2 5.5 7.4 4.8 6.8 ≤2.5 50 29	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8 ISO 28927-1 ISO 28927-3 EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89 89 89 78 81 62 76	75 75 75 95 97 95 93 105 103 103 103 103 93 93 100 100
licro Air Hand (Pneumatic) lyton Grinder (Pneumatic) lyton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic) uper Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Ring MYS-20 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SH-40 S-250 S-500	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5 5.5 7.4 4.8 6.8 6.8 6.8 50 29 17.0	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	ISO 28927-1	64 64 84 86 84 82 94 92 92 92 92 82 82 89 89 78 81 62 76 71 101 100	75 75 75 95 97 95 93 105 103 103 103 100 100 89 92 73 87 81 112
icro Air Hand (Pneumatic) yton Grinder (Pneumatic) yton Sander (Pneumatic) rbital Sander (Pneumatic) alm Orbital Sander (Pneumatic) uper Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Ring MYS-20 MYS-40 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SHL-40 S-250	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5 ≤2.5 5.5 7.4 4.8 6.8 ≤2.5 50 29 17.0 58	Grip Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Handle Grip Handle Grip Handle Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8 ISO 28927-1 ISO 28927-3 EN 28927-8	64 64 84 86 84 82 94 92 92 92 82 82 89 89 78 81 62 76 71	75 75 75 95 97 95 93 105 103 103 103 93 93 100 100 89 92 73 87 81 112
icro Air Hand (Pneumatic)	MAH-05 MAH-16 MAG-50 MAGW-40 Lever MAGW-40 Ring MYG-25 MYG-40 MYG-50 MYG-70 Ring MYS-20 MYS-70 OSV-60A APS-125 APS-150 ASH-900 SH-100A SH-40 S-250 S-500	≤2.5 ≤2.5 4.6 6.5 6.3 6.3 6.3 ≤2.5 4.2 4.5 4.2 3.2 8.2 3.2 8.2 3.3 ≤2.5 ≤2.5 ≤2.5 5.5 7.4 4.8 6.8 6.8 6.8 50 29 17.0	Grip Grip Grip Handle Grip Grip Grip Grip Grip Grip Grip Grip	EN 28927-8 ISO 28927-1 ISO 28927-3 EN 28927-8	64 64 84 86 84 82 94 92 92 92 92 82 82 89 89 78 81 62 76 71 101 100	75 75 75 95 97 97 95 93 105 103 103 100 100 89 92 73 87 81 1112

QUICK CONNECT COUPLINGS FOR PNEUMATIC TOOLS

CUPLA

Nitto Kohki supplies various types of air Cuplas to meet all needs of air piping from main supply, relays in factories, pipe end connections to pneumatic tools, and those of air piping within equipment. The following sketch gives you some examples of air piping using Hi Cupla Series and may serve as a good reference in selecting appropriate Cuplas. For more information, please visit http://www.nitto-kohki.co.jp/e/prd/d_cat/ and see our eCatalog here.



QUICK CONNECT COUPLINGS FOR PNEUMATIC TOOLS

HI CUPLA



- · One-way shut-off cupla with an automatic shut-off valve in the socket
- · Important parts are hardened for excellent wear resistance and durability

Specifications			
Body material	Steel (Chrome-plated)	Brass	Stainless steel
Working pressure	1.5 MPa (15 kgf/cm²)	1.0 MPa (10 kgf/cm²)	1.5 MPa (15 kgf/cm²)
Seal material	N	trile rubber / Fluoro rubb	er

HI CUPLA 200



- · Simple and secure push-to-connect type
- New valve design for low pressure loss to achieve flow rate increase

Specifications				
Body material	Steel (Chrome-plated)			
Working pressure	1.5 MPa (15 kgf/cm²)			
Seal material	Nitrile rubber			

NUT CUPLA







- · No hose clamp required
- Nut types are available in Hi Cupla Series and Hi Cupla 200 Series
- To mount on hose, simply slide it over the nipple and tighten the nut

Specifications				
Body material	Steel (Chrome-plated), Stainless steel			
Working pressure	1.5 MPa (15 kgf/cm²)			
Seal material	Nitrile rubber			

HI CUPLA ACE



- · Lightweight plastic coupling with automatic safety lock
- Pressure ratings comparable to steel Cuplas
- Just push plug into socket for simple connection

Specifications				
Body material	Engineering plastics (PBT, POM)			
Working pressure	1.5 MPa (15 kgf/cm²)			
	1.0 MPa (10 kgf/cm²) for Model HA-T			
Seal material	Nitrile rubber			

ROTARY PLUG



- Newly developed rotary function allows 360° swivelling
- Rotary neck plug for hose connection to pneumatic tools and pneumatic devices
- Fits at 45° angle to the tool eliminating annoying offset load caused by connected hose

Specifications	
Body material	Steel (Nickel-plated), Stainless steel
Working pressure	1.5 MPa (15 kgf/cm²)
Seal material	Nitrile rubber

FULL-BLOW CUPLA



- Unique full-open gate type valve mechanism realizes low pressure loss and high flow rate, which reduces required source air volume
- The flow rate is increased by up to 40% more than that of conventional Cuplas
- During connection and disconnection, the valve is closed, enabling connection/disconnection under zero line pressure

Specifications				
Body material	Aluminum alloy			
Working pressure	1.5 MPa (15 kgf/cm²)			
Seal material	Nitrile rubber			

QUICK CONNECT COUPLINGS FOR PNEUMATIC TOOLS

LINE CUPLA





- Just push in the plug into socket for simple and secure connection
- Choose from the 2-outlet type (Model 200T), the 5-outlet straight type (Model 200L) and the 5-outlet star type (Model 200S) to suit your application

Specifications				
Body material	Aluminum			
Cupla	Steel (Chrome-plated)			
Working pressure	1.5 MPa (15 kgf/cm²)			
Seal material	Nitrile rubber			

HI CUPLA BL





- Sleeve-lock mechanism prevents accidental disconnection
- Critical structural parts made of steel are heat-treated for increased strength giving greater durability and resistance to wear
- SN-BL type for connection to urethane hose requires no hose clamp

Specifications		
Body material	Steel (Chrome-plated), Stainless steel	
Working pressure	1.5 MPa (15 kgf/cm²)	
Seal material	Nitrile rubber	

PURGE PLUG



- Eliminates an unleasant popping noise and accidental hose whip on disconnection
- Unique design of air purge system enables the residual pressure release quickly and quietly.
- The function is assured even under a high supply pressure or with a long hose

Specifications	
Body material	Steel (Chrome-plated)
Working pressure	1.0 MPa (10 kgf/cm²)
Seal material	Nitrile rubber

ANTI-VIBRATION PLUG HOSE



- Protects the Cupla from shocks generated by vibrating tools and impact tools
- Prevents hard-to-notice flow reduction caused by "Cupla" wear under continuous vibration
- Flexible rubber hose allows free and wide range of tool motion.

Specifications				
Size (Thread)	R 1/4", R 3/8"			
Inlet (Plug)	Hi Cupla (30PH)			
Overall length	320 mm			

PURGE HI CUPLA



- Just push in the plug for connection regardless of internal pressure in socket
- Eliminates an unleasant popping noise and accidental hose whip on disconnection
- $\bullet \ \, \text{Even after connection, lever operation gives perfect control over valve opening/closing}$

Specifications								
Body material	Brass (Chrome-plated)							
Working pressure	1.0 MPa (10 kgf/cm²)							
Seal material	Nitrile rubber							

ROTARY LINE CUPLA



- Multiple outlets are available from single air supply source.
- Sideway air outlets are rotatable to any angle. Possible hose twists can be eliminated by the component Cupla's swivel mechanism
- Choose either RT type (2 outlets) or RE type (3 outlets) to suit you application

Specifications	
Body material	Body: Brass (Chrome-plated), Cupla: Steel (Chrome-plated)
Working pressure	1.5 MPa (15 kgf/cm²)
Seal material	Nitrile rubber

Nitto Kohki's Labor Saving Products

Nitto Kohki is capturing the needs of users by introducing to the world not only "machine tools and power "Cupla" quick connect couplings, and linear-motor-driven piston "compressors/vacuum pumps".

Professional Tools for Assembling High-Technology Goods

Nitto Kohki's "delvo" electric screwdrivers are high-quality tools for professional use, with special emphasis on precise torque control and long-term reliability. "delvo" give you the ability to get it right, every time.

Jelvo DLV5700 series





• Torque range: 0.02 - 0.55 Nm

• Speed: 450 - 1800 min⁻¹

• Machine screw size: 1.0 - 3.0 mm

Low-shock for tightening

• Electro-static discharge (ESD) control

Jelvo DLV7104/8104/8204 series



- Torque range: 0.25 4.5 Nm
- Speed: 400 2000 min⁻¹
- Machine screw size: 2.6 6.0 mm
- The clear plastic cover is mounted over the torque adjustment ring to prevent unintentional changes of the preset torque amount
- Heavy-duty cam installed for maximum cycle life

Jelvo Brushless Type DLV02/12/16 series



- Torque range: 0.03 1.6 Nm • Speed: 700 - 1000 min⁻¹
- Machine screw size: 1.0 4.0 mm
- Brushless motors are incorporated for maximum tool life
- Grounded bit system standard
- Universal input voltage from 100 to 240 V AC for easy installation (DLC16S)

Jelvo Brushless Type A series (DLV30A/45A/70A)



- Torque range: 0.4 7.0 Nm
- Speed: 650 2000 min⁻¹
- Machine screw size: 2.6 8.0 mm
- Brushless motor and newly designed clutch provide a more consistent torque output over the life of the tool
- More accurate torque control and considerably quieter operation when compared to pneumatic screwdrivers

*For more information, please visit http://www.nitto-kohki.co.jp/e/ and see our eCatalog here.

Nitto Kohki's Labor Saving Products

tools", but also next-generation laborsaving devices, including high precision "delvo" electric screw drivers,

Nitto Kohki's Compressors and Vacuum Pumps will enhance your system flexibility

Nitto Kohki offers a lineup of various types of compressors and pumps. These include linear-driven, electro-magnetic diaphragm, DC, and "bimorph" piezoelectric products. Our compressors and pumps are renowned for being compact and lightweight as well as for their low noise level, clean operation and durability for longer life. In further applying these technologies, we are also expanding applications to various fields that include medical, well-being, health devices and environment related equipment.

AC Linear Free Piston Compressor
AC Linear Free Piston Vacuum Pump
DC Linear Free Piston Compressor
DC Linear Free Piston Vacuum Pump
AC Linear Diaphragm Pump
DC Diaphragm Pump
DC Piston Pump

• Compact, lightweight, low vibration, low noise level, clean operation and longer durability



Piezoelectric Pump

- · Compact, lightweight, durable and quiet
- Low power consumption and electromagnetic noise
- Simple flow rate adjustment



DC Diaphragm Liquid Pump

- Built-in pulse absorption chamber
- · Many build material options for different liquids
- Self-priming type with air suction acceptable





AC Linear Free Piston Blower

- · Linear blowers for aeration
- · Low noise and easy maintenance







Safety Guide

Be sure to read and understand all safety precautions mentioned below and to follow the instructions given to operate each Nitto Kohki brand tool as stated in the operator's manual. Keep operators manual close by when operating machines or tools for reference of safe operation and precautions.

Safety Precautions

Failure to observe the following warnings may cause a potentially hazardous situation, which if not corrected could result in serious injury or death. To prevent the risk of fire, electric shock, and/or personal injury, proper safety guidelines should be followed at all times.

Warning for ALL Machines and Tools

- Always keep the work area free from clutter and potentially dangerous conditions such as hanging power cords, working debris, air hoses, and garbage to prevent accidents from occurring.
- Consider proper working environments for each tool carefully. Do not expose
 tools to extreme amounts of moisture or direct contact with water or rain. Keep
 area well lit at all times to prevent hidden dangers and never operate the
 equipment near flammable liquids or in gaseous or explosive atmospheres.
- Keep all tools and tool accessories away from children and all unauthorized personnel. Serious injury or possible death may result from machines being handled by children.
- Properly store machines and accessories while not in use. They should be kept in a dry, locked-up location out of reach of children or unauthorized personnel.
- Improper or negligent use of tools will cause increased maintenance costs, and
 the amount of time in which to complete the job. Always let the tool do the work
 at the rate of which it was designed. Best performance is always achieved by
 reading and understanding the proper operation of each machine or tool.
- Always wear safety glasses and protective hand and foot wear during or around operating tools. Wear a protective hair covering to contain long hair. Do not wear loose clothing and/or accessories as they may be caught in moving parts and inflict serious injury or possible death.
- Wear respiratory protection when working in an environment where dust particles are generated during operation.
- Do not over-reach or allow yourself to become unstable during tool operation and always maintain a correct posture.
- Use clamps or a vise to secure the work piece tightly and eliminate vibration.
 Never hold the work piece with your hands, keep both hands on the tool for increased productivity.
- Use the right tool or machine that can complete the job within its specifications.
 Do not attempt to adapt smaller machines or tools to complete a job designed for heavy-duty equipment. Do not use the tools for other than what they were designed for. There is a right tool for each job, be aware of tool limitations and never overload.
- Make sure to inspect all external screws, nuts, bolts and attached accessories are fastened tightly and secure prior to each use. All moving parts should be free from obstruction and allowed to operate smoothly. Any damaged or missing parts should be repaired or replaced by the sales agent or distributor from which the tool was originally purchased. Do not use machines or tools which cannot be activated or stopped with a power switch or lever.

- Do not use any machine with a damaged, frayed, cut, or deteriorated power cords or air hoses. Always replace at the first sign of damage.
- Always remove all tools required to adjust, add, or remove parts from tools prior to use to prevent tool damage or user injury.
- Always avoid an unexpected start by having all power buttons or levers in the off
 position prior to attaching to a power or air supply. Never carry tools with your
 finger on the on/off switch or lever when the power or air supply is attached.
- Do not use the power or air supply lines to move, carry or support the tool during usage or transportation. Do not place the power or air line near a heat source, oil, water, or items with sharp edges.
- Never leave a machine or tool running unattended. Keep a firm grip on the designated areas of the machine or tool until it comes to a complete stop. Always turn the power switch or lever to the off position and disconnect from the power source when not in use.
- Do not disassemble or modify a tool to complete a job other than what it was designed for. This will void any warranty on the equipment and may cause serious personal injury or possible death.
- Maintenance is necessary for all machines and tools. Always maintain blades and cutters properly and replace when edges become damaged or are not sharp enough for safe operation. Follow the instruction manual for lubrication needs and adjustment points if applicable. Check the power and air supply lines periodically and change accordingly to safety regulations. If an extension line is adopted, always make sure that it meets or exceeds tool requirements for amperage or air supply before using and is rated for outdoor usage. Change supply lines whenever they are found to be defective or damaged. Keep the grip and handles dry and clean of grease or oil so that it will not disturb proper operation.
- Switch off and disconnect from power source before servicing equipment or changing accessories.
- Be alert and pay close attention to the work being performed at all times. Do not operate machines or tools when heavily fatigued. Users should be aware of all circumstances surrounding their application.
- Use only recommended parts and accessories as per individual machine or tool operator manuals. Use of improper accessories or attachments may result in serious injury or possible death.
- All repairs and services must be performed by authorized Nitto Kohki dealers or technicians
- Do not deface or remove any label, warning indicator, or nameplate associated with each machine or tool.

Notice for Electric Tools

- The power source must be limited to the individual tools specifications as stated on the nameplate or instruction manual.
- Make sure that all machine and power tools are properly grounded at all times (excludes double-insulated tools). Always use a GFCI (Ground-Fault-Circuit-Interrupt) to protect the user and surrounding persons from electric shock.
- Be aware of low voltage situations. Improperly gauged extension cords or power cords used or shared with other electrical devices will cause all tools on the line to not run at optimal performance. This condition may result in damage to the machine and/or operator.

Notice for Air Tools

• Air pressure at the inlet of the tool must not exceed 0.6 MPa (6 kgf/cm²).

	Model		Prod. No.	Description	Page	Model		lodel	Prod. No.	Description	Page
A A-300	A-300		090600001	Auto Chisel	33	J	JEX-20		060900001	Jet Chisel	35
ACH-1	6		091800001	Air Chipper	32		JEX-24		060300001	Jet Chisel	35
ADR-1	00		160700020	Air Drill	49		JEX-28		060500001	Jet Chisel	35
ADR-6	35		160700030	Air Drill	49		JEX-2800A		060500100	Jet Chisel	35
AJC-1	6		061100001	Jet Chisel	35		JT-16		061200001	Jet Chisel	35
AL-55			184300001	Air Sonic	46		JT-20		061000001	Jet Chisel	35
AMB-0			135400001	Mini Beveler	29	L	L-25B		180800001	Air Sonic	46
AMBL-			135600001	Mini Beveler	29		L-35C		184100001	Air Sonic	46
AO-55		220 - 240 V	016815001	Atra Ace	13		LO-3550	220 - 240 V	018000401	Atra Ace	9
APS-1		NVL5H	074903001	Palm Orbital Sander	45		LS-10		170300001	Line Sander	44
APS-1		NVV5H	074900001	Palm Orbital Sander	45	M			074700001	Myton	37
APS-1		NVV6H	075000001	Palm Orbital Sander	45		MAGW-40	Lever	078700003	Myton	37
ARA-1		220 - 240 V	016810401	Atra Ace	5		MAGW-40	Ring	078700005	Myton	37
ASH-9		220 - 240 V	111400001	Super Hand	47		MAH-05	rang	111000001	Micro Air Hand	48
B B-10C			101850001	Belton	39		MAH-16		111100001	Micro Air Hand	48
B-10C			101860001	Belton	39		MB-03A	110 V	130500100	Mini Beveler	28
B-20C			101900001	Belton	39		MB-03A	230 V	130500100	Mini Beveler	28
B-30C			101870001	Belton	39		MYG-25	230 V	075615001		37
BB-10		Lover	101670001		41					Myton	
		Lever		Baby Belton			MYG-40		075613001	Myton	37
BB-10		Ring	101601010	Baby Belton	41		MYG-50	1	075621008	Myton	37
BB-20			101700012	Baby Belton	41		MYG-70	Lever	075612092	Myton	37
BC-00			136505101	Burr Cutter	48		MYG-70	Ring	075612001	Myton	37
BHM-0			TB00390	Broach Holder	18		MYS-20		075610001	Myton	38
BHM-0			TB00392	Broach Holder	18		MYS-40		075611001	Myton	38
BHM-			TB00352	Broach Holder	18		MYS-70	Japanese	075618000	Myton	38
BHM-1			TB00354	Broach Holder	18	0			074400001	Orbital Sander	45
C CB-01			136503001	Circuit Beveler	29	Q		110 - 120 V	015700101	Atra Ace	15
CB-02			135200001	Circuit Beveler	30		QA-4000	220 - 240 V	015700401	Atra Ace	15
CBR-0			136502000	Circuit Beveler	30		QA-6500	220 - 240 V	015800401	Atra Ace	15
CH-24			091500001	Air Chipper	32	R	RW-0		169000141	Retractor	50
CLA-2		220 - 240 V	016811401	Atra Ace	7		RW-3		169000151	Retractor	50
CMX-2			075608001	Compact Multi Sander	43		RW-5		169000161	Retractor	50
E E25-0	615	220 - 240 V	155500401	Handy Selfer	21	S	S-1000		090300000	Super Kelen	34
E55-0	619	110 - 120 V	155300101	Handy Selfer	21		S-250		090100000	Super Kelen	34
E55-0	619	220 - 240 V	155300501	Handy Selfer	21		S-500		090200000	Super Kelen	34
ECB-0)203	220 - 240 V	135800300	Circuit Beveler	28		SC-05	115 V	151000601	Pump	20
EJC-3	2A	110 - 120 V	065200101	Jet Chisel	36		SC-05	230 V	151000401	Pump	20
EJC-3	2A	220 - 240 V	065200301	Jet Chisel	36		SH-100A		110500001	Super Hand	47
EMB-0	0307B	220 - 240 V	136010201	Mini Beveler	27		SHL-40		111500001	Super Hand Light	47
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FS-50	A		080600001	Free Sander	44	T	TW-0		169000021	Spring Balancer	50
HA06-	1322		155700001	Selfer	20		TW-00		169000011	Spring Balancer	50
HA07-	1624		155800001	Selfer	20		TW-06R		169002101	Rectractor	50
HA11-	1624		155900001	Selfer	20		TW-1R		169000131	Rectractor	50
HB-15	В	110 - 120 V	131000102	Hand Beveler	27		TW-3		169000031	Spring Balancer	50
HB-15	В	220 - 240 V	131000201	Hand Beveler	27		TW-5		169000041	Spring Balancer	50
HPD-0)5	115 V	152500601	Pump	19		TW-9		169000051	Spring Balancer	50
HPD-0		230 V	152500401	Pump	19		TW-15		169000061	Spring Balancer	50
HPD-0		115 V	152500602	Pump	19		TW-22		169000071	Spring Balancer	50
HPD-0		230 V	152500402	Pump	19		TW-30		169000081	Spring Balancer	50
HS06-			152100001	Selfer	19		TW-40		169000091	Spring Balancer	50
	-1322 CE		152100003	Selfer	19		TW-50		169000101	Spring Balancer	50
HS07-			152200001	Selfer	19		TW-60		169000111	Spring Balancer	50
	1624 CE		152200003	Selfer	19		TW-70		169000111	Spring Balancer	50
HS11-			152300001	Selfer	19	W		110 - 120 V	017400111	Atra Ace	11
	1624 CE		152300001	Selfer	19		WA-3500	220 - 240 V	017400301	Atra Ace	11
HW-0			169000171	Hose Reel Balancer	50		WA-5000	110 - 120 V	018100102	Atra Ace	11
HW-3			169000171	Hose Reel Balancer	50		WA-5000	220 - 240 V	018100301	Atra Ace	11
HW-5			169000181	Hose Reel Balancer	50		WOJ-3200	110 - 120 V			13
J JC-16					35				016600101	Atra Ace	13
JC-16			060100001	Jet Chisel	35		WOJ-3200	220 - 240 V	016600300	Atra Ace	13

POWER TOOLS & MACHINE TOOLS

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